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INK JET CODES

PT-006.1

Revision G- 09/20/12

The video jet code printed on the bottom of the bottle at the time of manufacturing must be changed accordingly for each new bottle run and each different resin used. For your review, the code is as follows:

Example: **M4609** A121497
11:08/3000

Large print M number is designated manufacturing code, which must be on every bottle.

Top Row Characters:

1 st	Manufacturing location (Anaheim: M4609/ Cranbury: M4851)
2 nd & 3 rd	Two digit code for month of manufacture
4 th & 5 th	Two digit code for date of manufacture
6 th & 7 th	Two digit code for year of manufacture
8 th & 9 th	Blank

Bottom Row Characters:

1 st & 2 nd	Hour of manufacture (24 hour clock)
3 rd	Colon
4 th & 5 th	Minute of manufacture
6 th	/ (Forward Slash)
7 th	Resin identity
	(3= Quantum LR 7340-00)
	(4= Equistar LR 7340-01)
	(5= Mobil HYA-301)
	(6= Equistar LB 5602-00)
	(7= PPQ Resin)
	(8= Equistar LB 5602-01)
8 th	Additive identity
	(0= none, virgin/virgin)
	(1= brown pigment, 4.5%, virgin/virgin)
	(2= black pigment, 2.5%, virgin/virgin)
	(3= 5-layer; HDPE/tie/PA/tie/HDPE)
	(4=
	(5= single layer with regrind)
	(6= virgin inside/regrind outside, 50/50)
	(7= virgin inside/regrind or virgin w/brown, 9%)
	(8= virgin inside/regrind or virgin w/black, 5%)
	(9= virgin inside/nylon w/black, 5%)
9 th & 10 th	% regrind, rounded to the nearest 10%