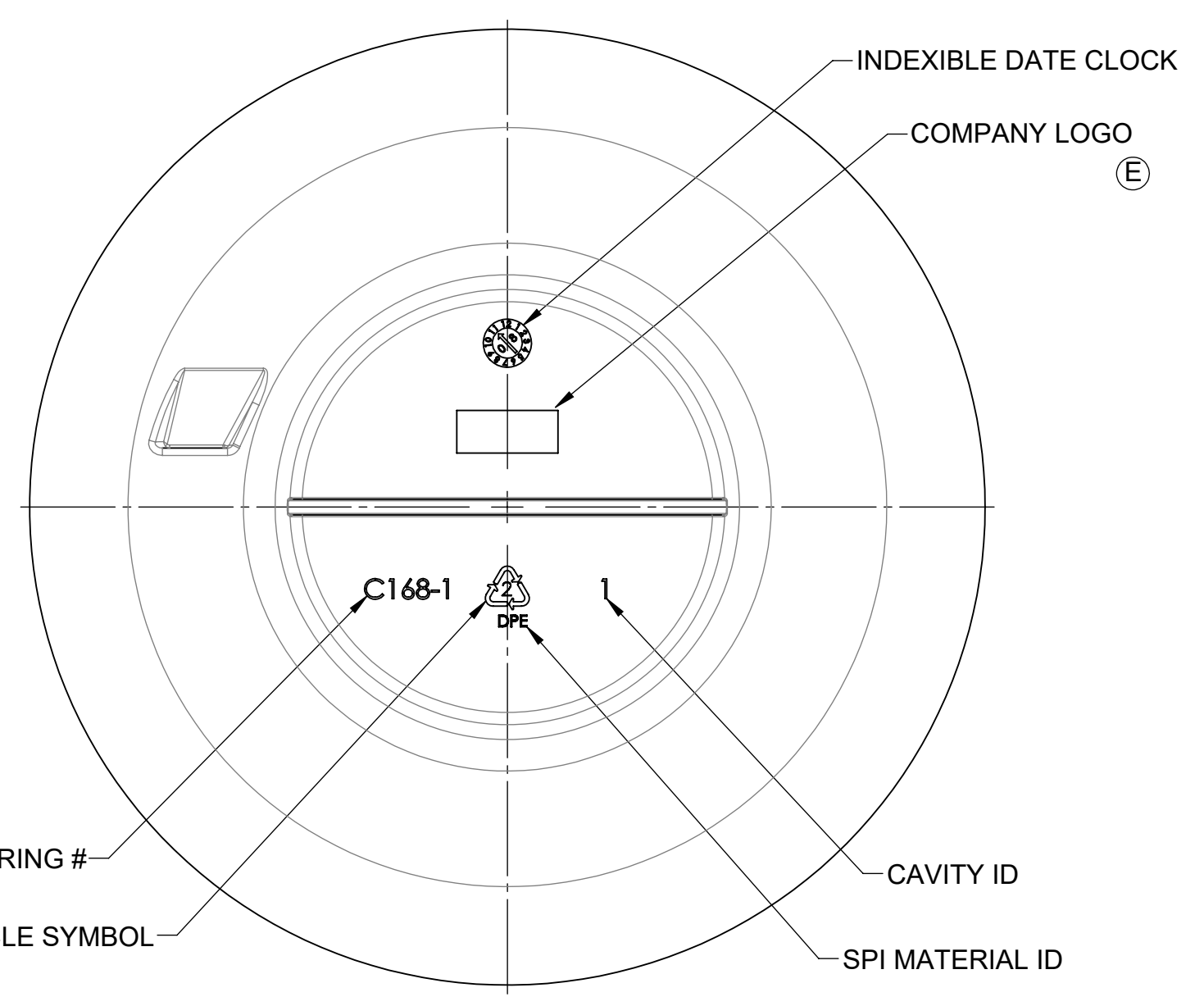
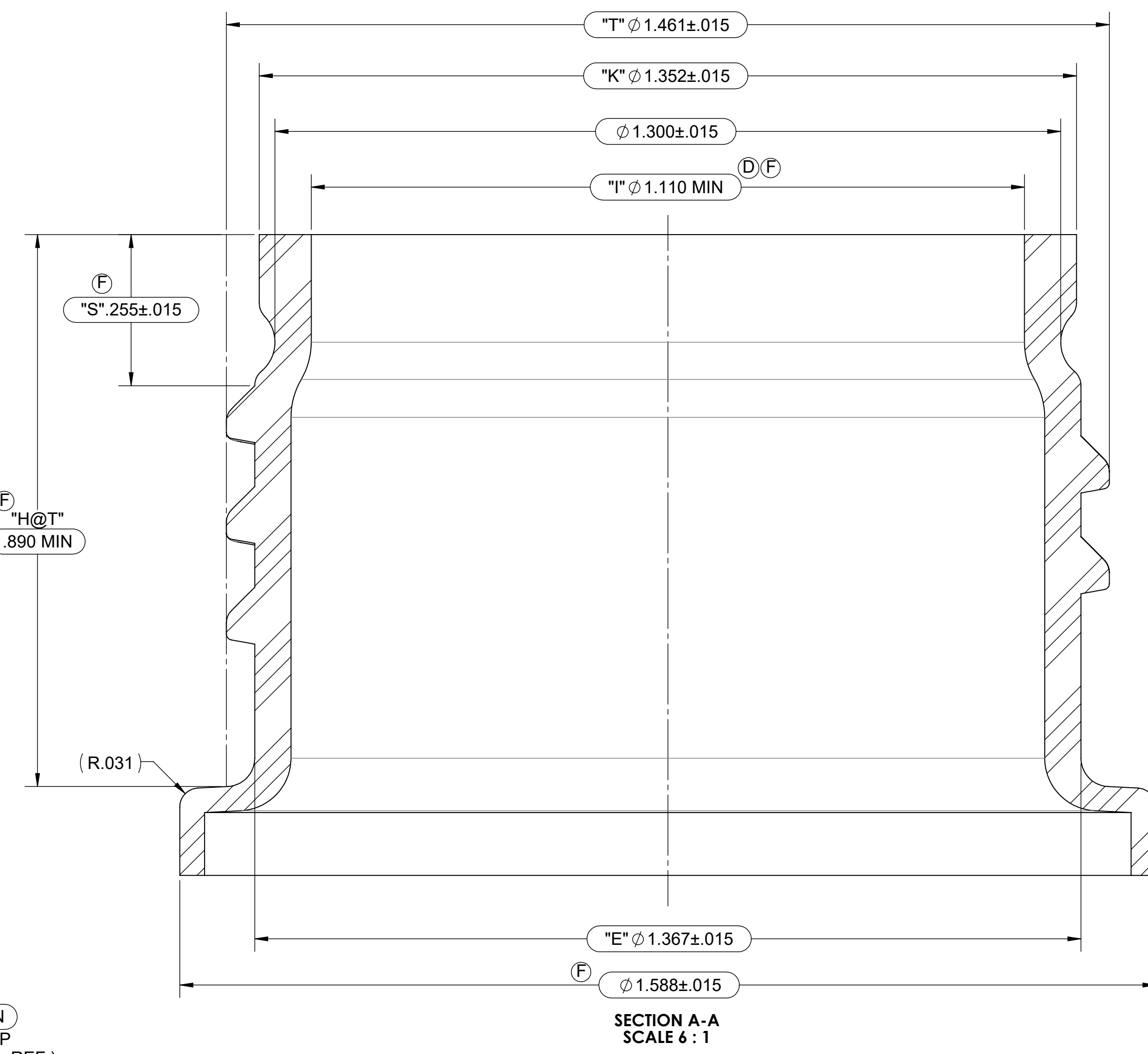
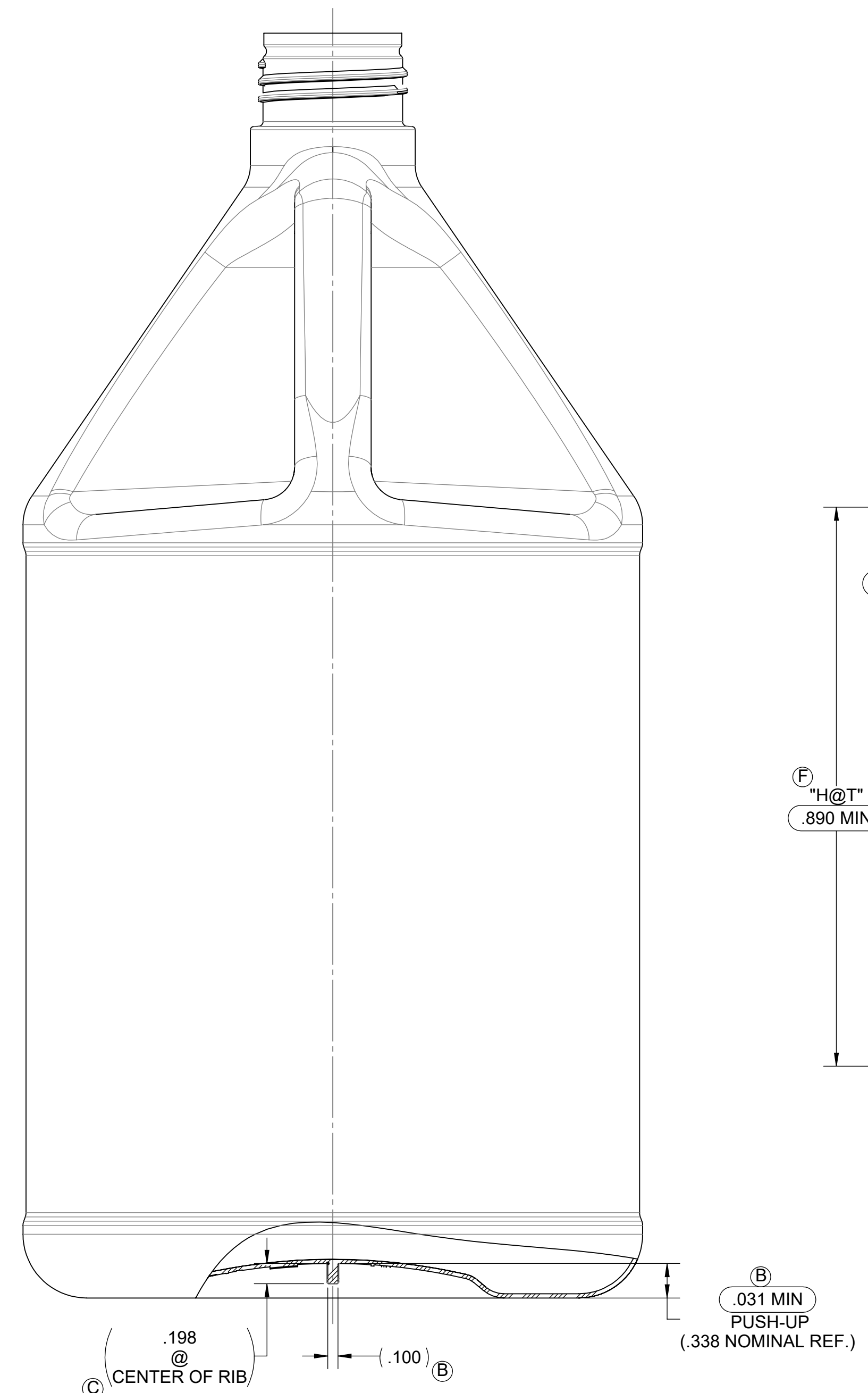
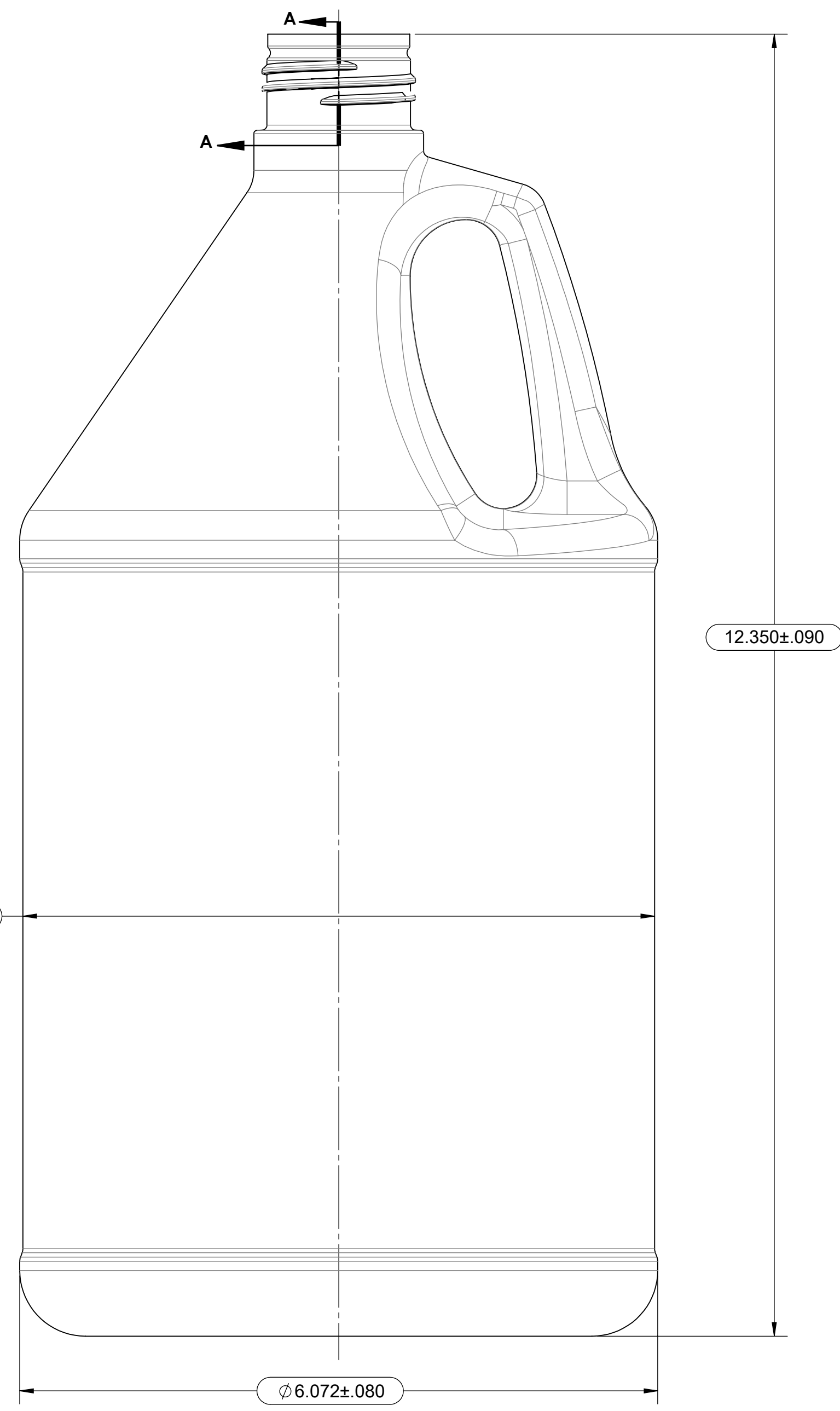


PRODUCTION RELEASE

LET	REVISION DESCRIPTION	BY	ECN #	DATE
A	INITIAL RELEASE	KRM	68277234	7/27/2016
B	REVISED PUSH-UP GEOMETRY, (.338 NOMINAL REF.) WAS (.219), 3981.0cc±44.0cc WAS 3988.0cc±44.0cc, ADDED (.100) DIM	KRM	68277234-1	8/10/2016
C	ADDED (.198 @ CENTER OF RIB) DIM	KRM	68277234-1	8/11/2016
D	"I"Ø1.137±.015 WAS "I"Ø1.110 MIN	KRM	68277234-1	8/15/2016
E	UPDATED DRAWING TEMPLATE, UPDATED NOTES, MOVED MIN WALL THICKNESS SPECS AND MAX NECK FINISH OVALITY TO PART DATA TABLE, UPDATED COMPANY LOGO CALLOUT	ZMB	RCT160291	4/9/2018
F	Ø6.038±.031 WAS (Ø6.012); Ø1.588±.015 WAS (Ø1.615); "S".255±.015 WAS "S".250±.015; "H".890 MIN WAS "H".898 MIN; "I"Ø1.110 MIN WAS "I"Ø1.137±.015; UPDATED MOLD # & S&S CODE; REVISED PART DATA TABLE: ADDED WALL THICKNESS SPECS	KRM	68277234-3	7/12/2019



- NOTES:**
- DO NOT SCALE DRAWING
 - REFER TO BERRY PLASTICS DRAWING #CP-100034-PRT01 FOR PRIOR REVISION HISTORY.
 - ALL NECK FINISH DIAMETER DIMENSIONS ARE THE AVERAGE OF TWO MEASUREMENTS TAKEN ACROSS THE MAJOR AND MINOR AXES. THREAD SPECS = SINGLE LEAD, 6 TPI (.167 PITCH), 2 REVOLUTIONS OF FULL THREAD PROFILE
 -

MOLD #9106

PART DATA			
MATERIAL	HDPE	WALL THICKNESS: MIDDLE SHOULDER @ 0°	.080 MIN
NECK FINISH	38-439 CUSTOM	WALL THICKNESS: MIDDLE SHOULDER @ 90°	.060 MIN
NECK FINISH OVALITY (REF. NOTE #3)	.036 MAX	WALL THICKNESS: MIDDLE SHOULDER @ 180°	.040 MIN
WEIGHT	150.0g ± 6.0g	WALL THICKNESS: MIDDLE SHOULDER @ 270°	.026 MIN
OVERFLOW CAPACITY	3981.0cc ± 44.0cc	WALL THICKNESS: TOP BUMPER	.022 MIN
WALL THICKNESS: TOP SHOULDER @ 0°	.082 MIN	WALL THICKNESS: BOTTOM BUMPER	.018 MIN
WALL THICKNESS: TOP SHOULDER @ 90°	.078 MIN	WALL THICKNESS: HEEL RADIUS	.018 MIN
WALL THICKNESS: TOP SHOULDER @ 180°	.055 MIN	WALL THICKNESS: HEEL	.022 MIN
WALL THICKNESS: TOP SHOULDER @ 270°	.055 MIN	WALL THICKNESS: PANEL	.018 MIN

REFERENCE DIMENSIONS ARE NOT INSPECTED AND NO TOLERANCE APPLIED. INSPECTION DIMENSIONS ARE VERIFIED WITH TOLERANCE.

THIS DRAWING IS NOT A CONTROLLED DOCUMENT IF PRINTED OR COPIED FROM THE APPROVED LOCATION.

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Berry	JDE TOOL NUMBER: YB38HD1BH	DRAWING TYPE: CUSTOMER
101 OAKLEY STREET EVANSVILLE, INDIANA 47706 TEL. (812) 424-2904	DESCRIPTION: 1 GALLON CUSTOM HANDLEWARE	PROJECT NUMBER: 1600576
LAST MODIFIED BY AND DATE: rriege - 7/23/2019 9:55:05 AM	CREATED BY: K. MCWILLIAMS	CREATION DATE: 07/26/16
	DRAWING REVISION: F	SHEET: 1 of 1
	SCALE: 1:1	SHEET SIZE: D