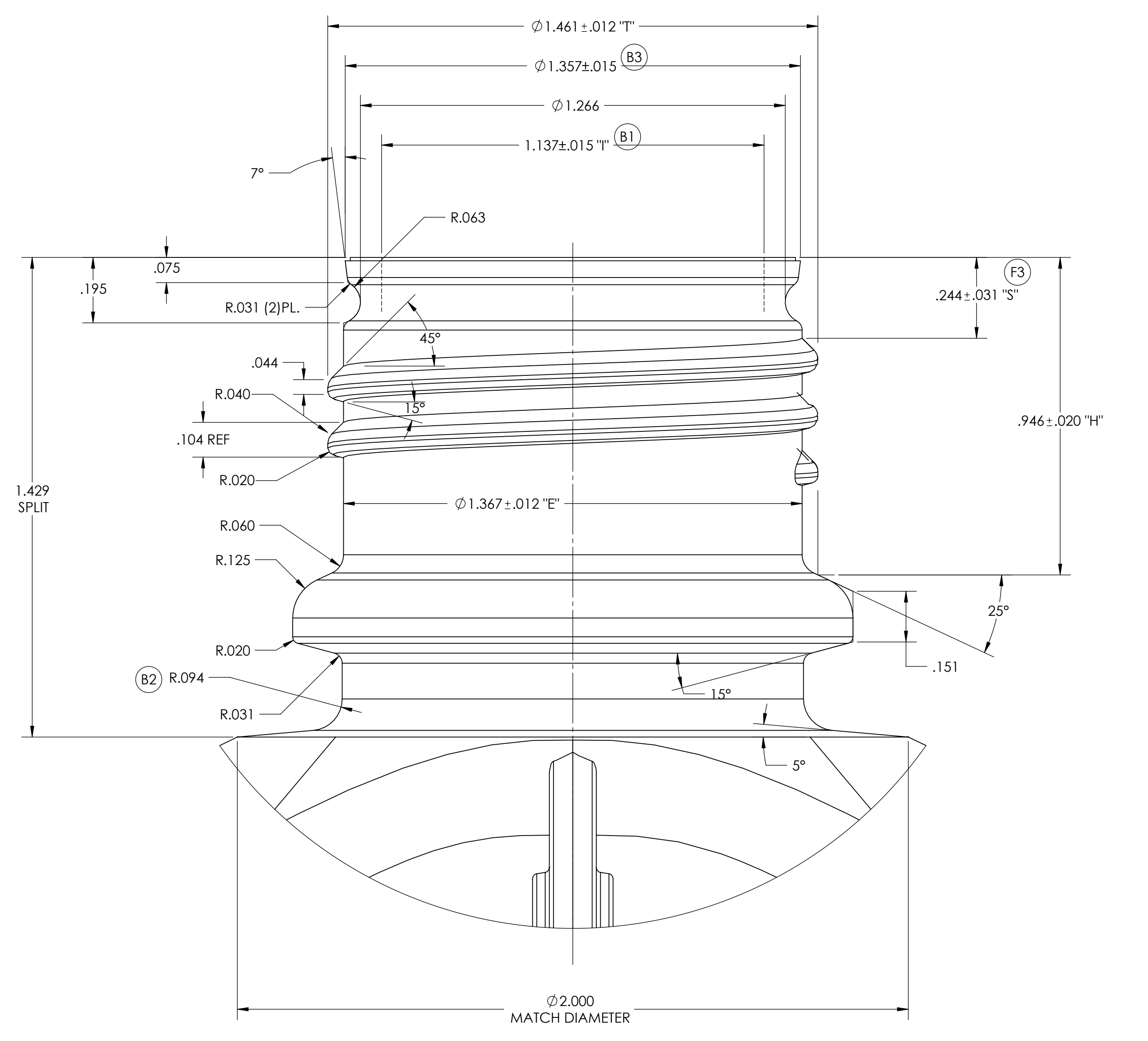
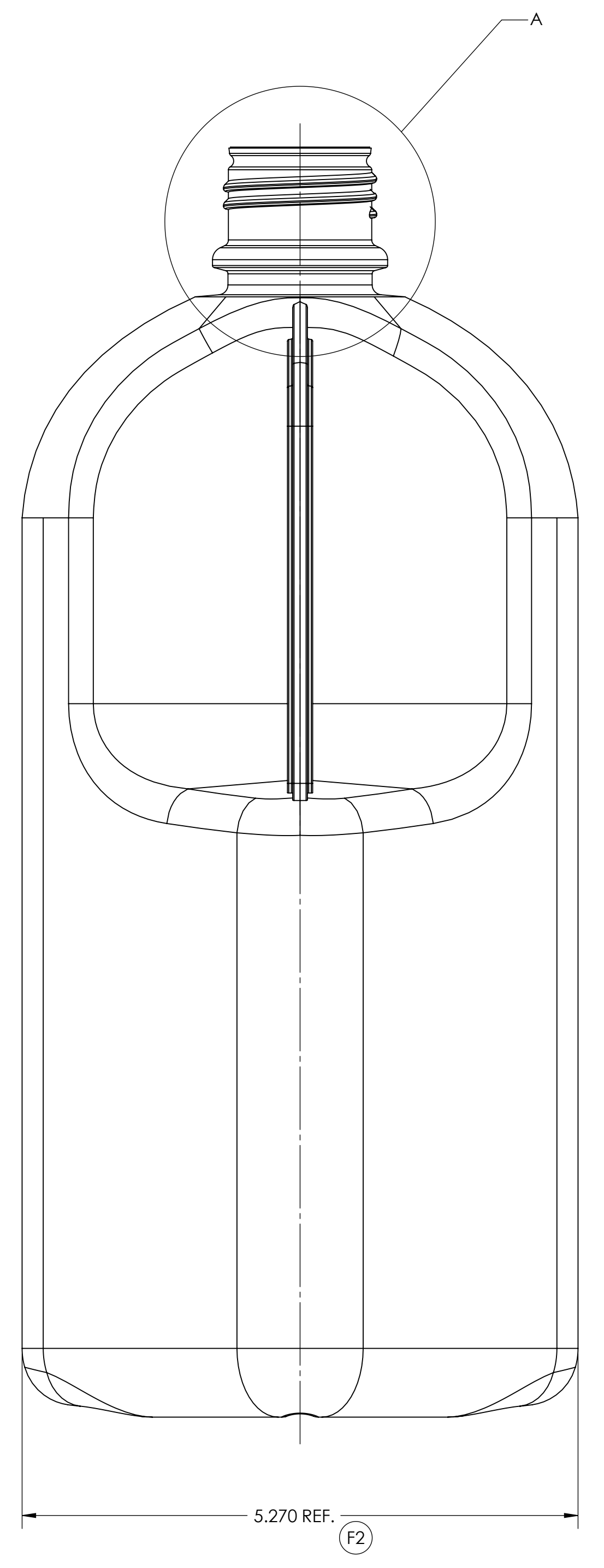
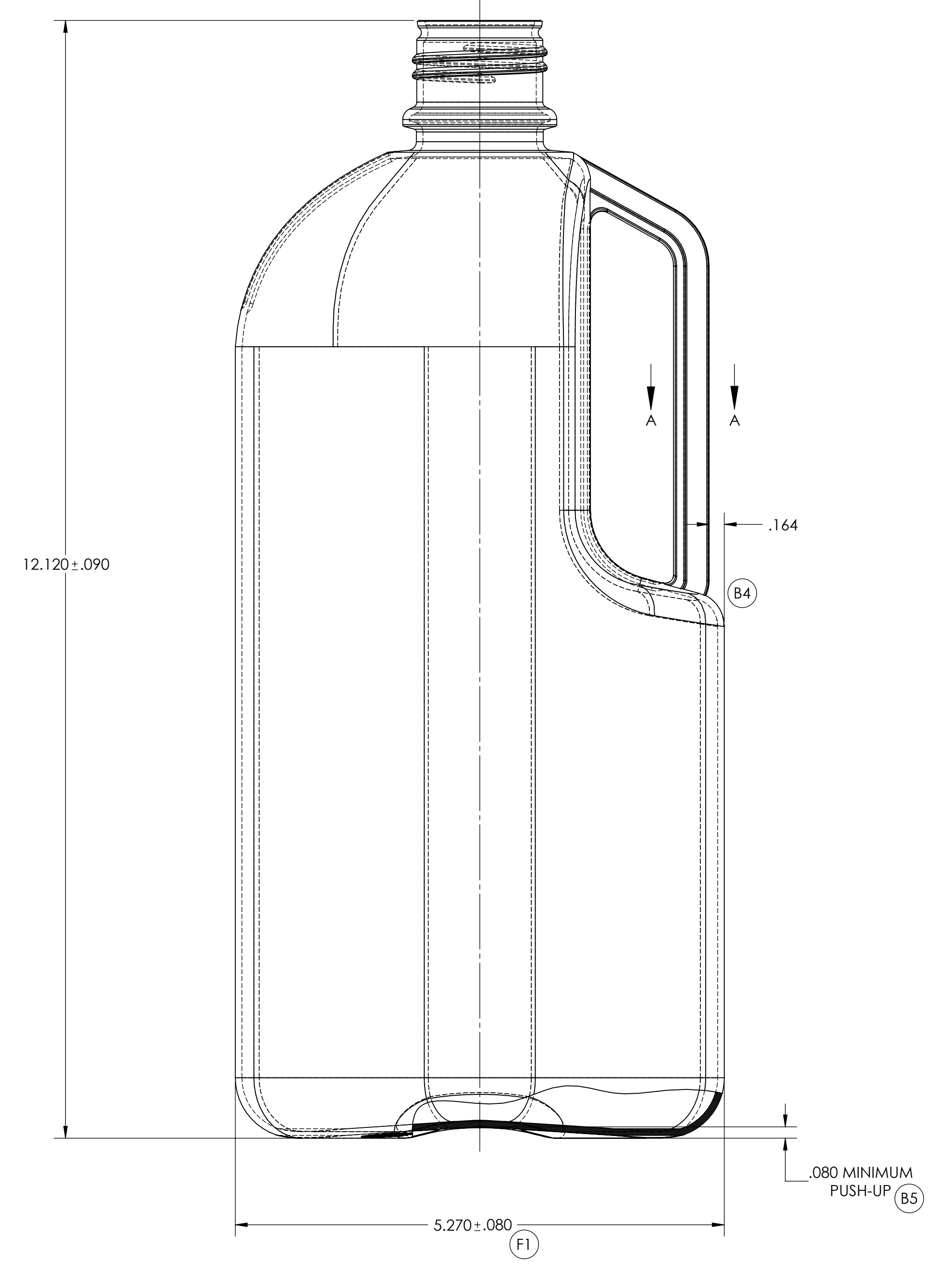
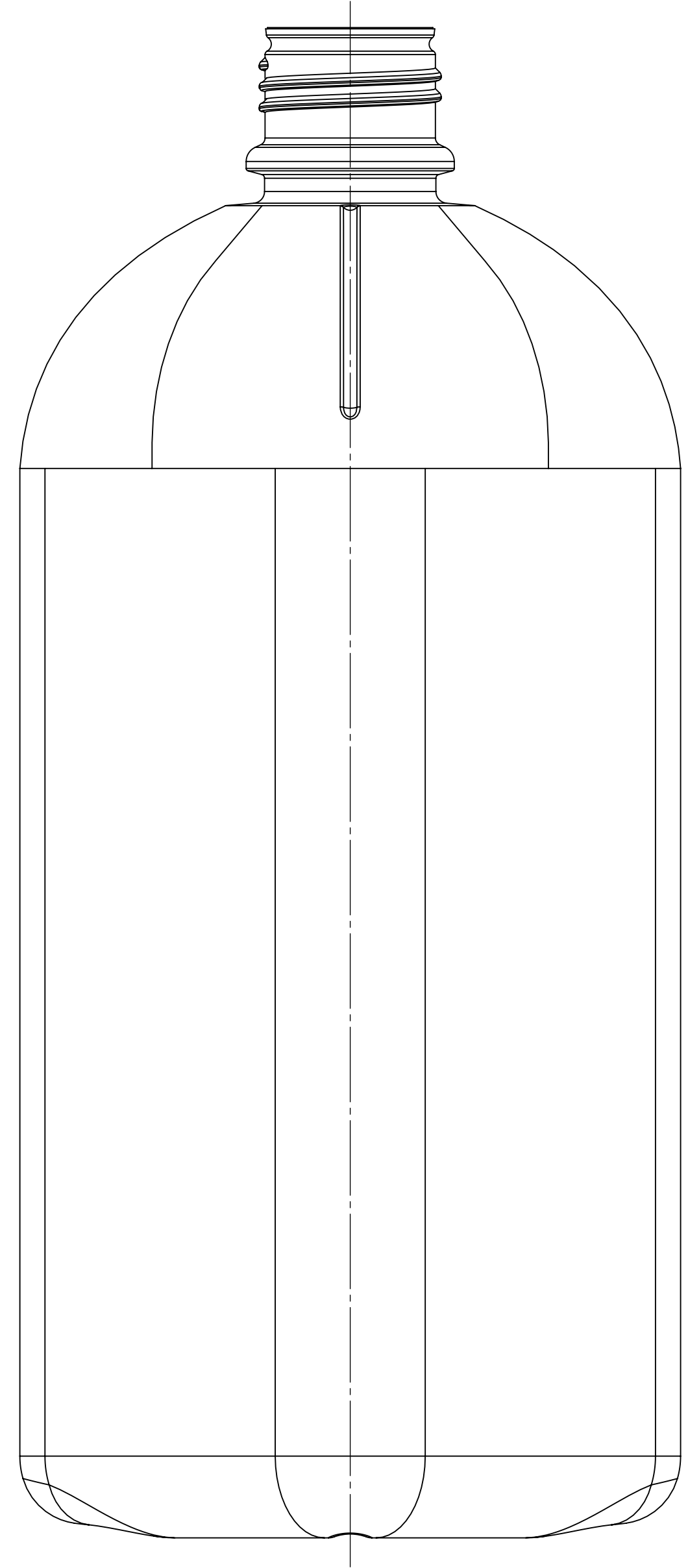
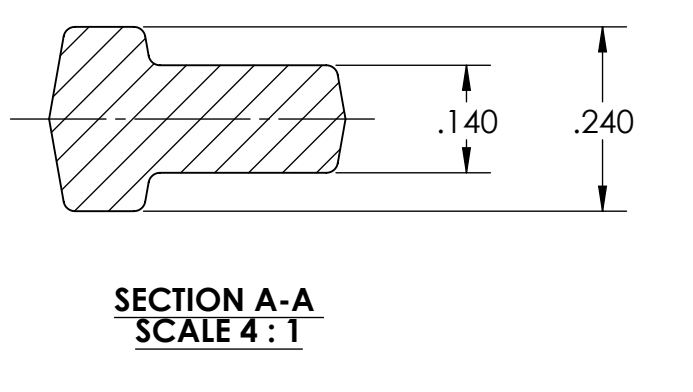
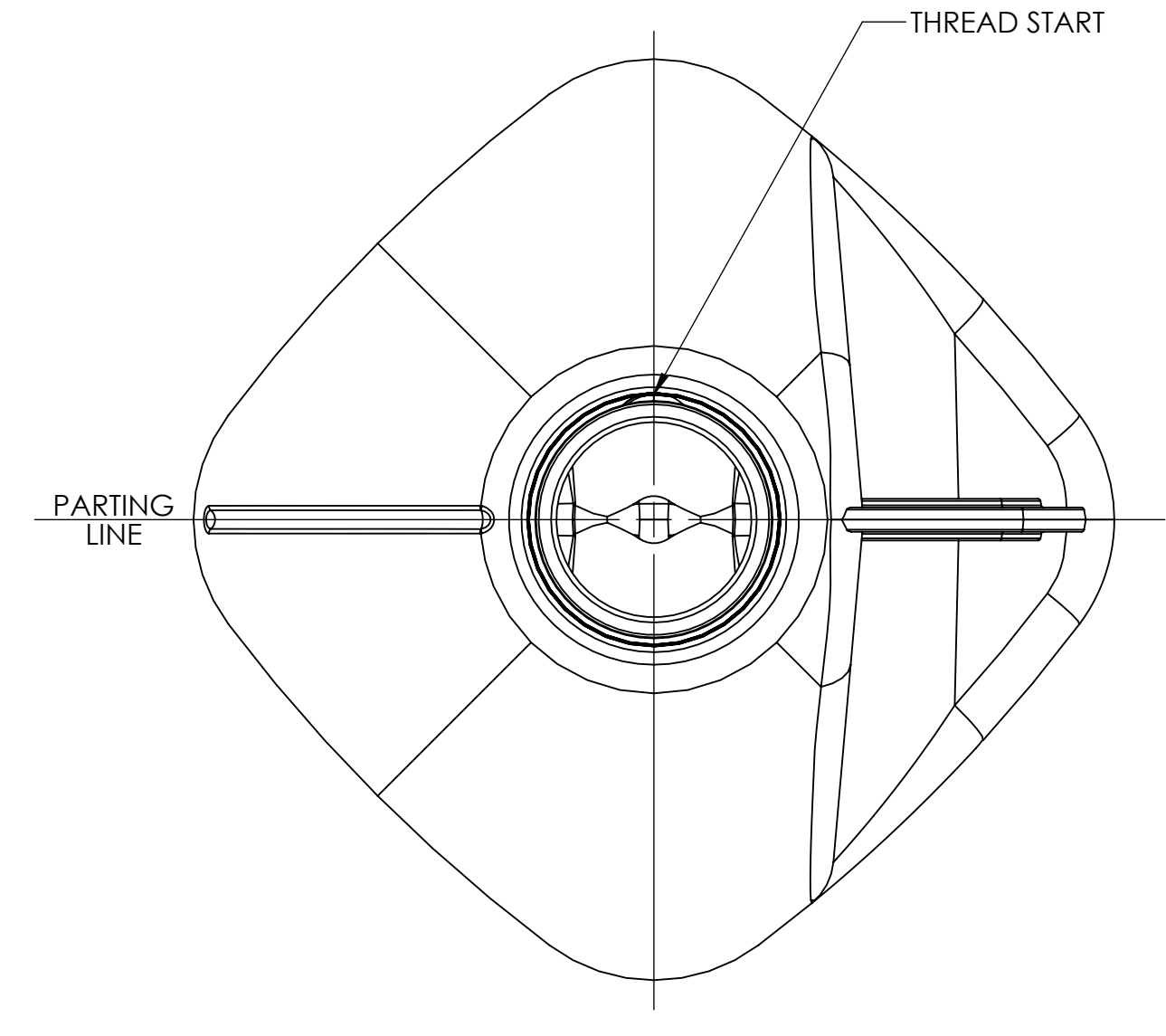
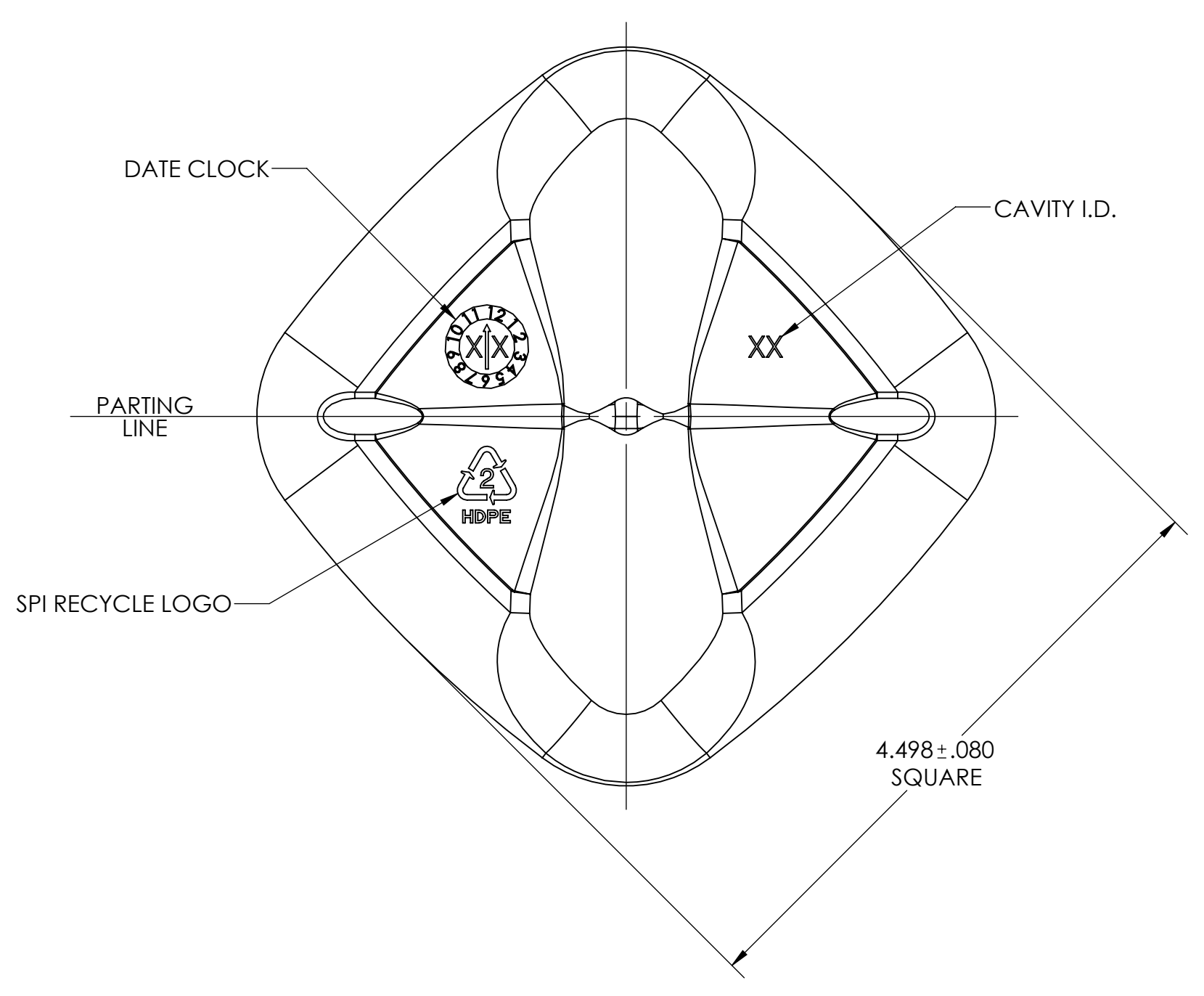


REV	REVISION DESCRIPTION	BY	ECN #	DATE
A	ORIGINAL RELEASE	D.A.	05586340	04/11/2012
B	1)WAS Ø1.043 MIN. 2)WAS R.030 3)ADDED TOLERANCE 4)ADDED RADIUS	D.A.	05586340-Rev1	05/11/2012
C	1)ADDED BASE ENGRAVING + DATE CLOCK	D.A.	05586340-Rev2	06/13/2012
D	1)WAS 3 TURNS OF THREAD @ 4mm PITCH (NOTE WAS INCORRECT)	D.A.	05586340-Rev3	08/21/2012
E	1)ADDED MOLD # 2)ADDED S&S CODE 3)RELEASED FOR PRODUCTION	D.A.	89934826	05/15/2014
F	1)WAS 5.302 2)WAS 5.302 3)S WAS .241 ± .015 4)ADDED SLANT SPEC. 5)ADDED PUSH-UP DIMENSION	D.A.	RC120061	03/10/2020

- NOTES:
 1. INTERPRET DRAWING TO ASME Y14.5M - 1994
 2. DO NOT SCALE DRAWING
 3. ALL NECK FINISH DIAMETER DIMENSIONS ARE THE AVERAGE OF TWO MEASUREMENTS TAKEN ACROSS THE MAJOR AND MINOR AXIS. THE LIMITS OF OVALITY ARE (.036).
 4. THREAD SPEC = SINGLE LEAD, 6 T.P.I. (.1667" PITCH), 2 REVOLUTIONS. (D)
 5. MIN. WALL THICKNESS IN PANEL = .038
 6. MIN HEEL = .032
 7. MIN. TAIL SCAR = .075
 8. TOP FLATNESS ON SEALING SURFACE MAX. = .015



DETAIL A SCALE 4:1



NOTE:
 THE 2D & 3D GEOMETRY ASSOCIATED WITH THIS DRAWING ARE ONLY A REPRESENTATION OF THE CUSTOMER'S DRAWING AND MOLDS - WHICH HAVE BEEN DIGITIZED TO MAKE NEW MOLDS.
 IN NO WAY SHOULD THE 3D FILE ASSOCIATED WITH THIS DRAWING EVER BE SENT TO A MOLD VENDOR TO CUT STEEL, AS IT MAY DIFFER FROM THE ACTUAL EXISTING MOLD GEOMETRY.

MOLD #8932

REFERENCE: #111072-PR101-RevA

TOLERANCE UNLESS SPECIFIED		PART DATA	
xxx ±.031	xx ±.063	MATERIAL	PPQ Resin - Natural
x ±.094	Fractional ±.18"	ESTIMATED WEIGHT	208.0gr ±8.0gr
Angles ±.1/2°		OVERFLOW CAPACITY	2600.0ml ±30.0ml
		NECK FINISH	38-439 Special Neck
		MAXIMUM SLANT (W 0°, 90°, 180°, 270°)	.030°

THIS DRAWING IS NOT A CONTROLLED DOCUMENT IF PRINTED OR COPIED FROM THE APPROVED LOCATION		CONFIDENTIAL	
DATE: 03/10/2020 1:26:47 PM	DRAWN BY: Don Ankrney	PROJECT NUMBER: 120326	DRAWING TYPE: CUSTOMER
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