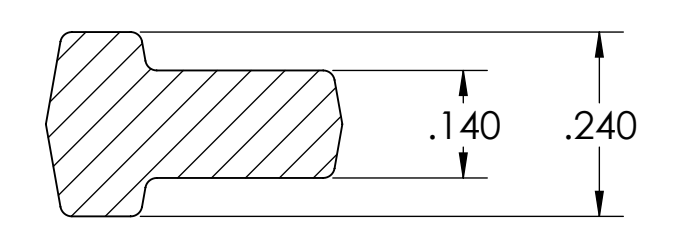
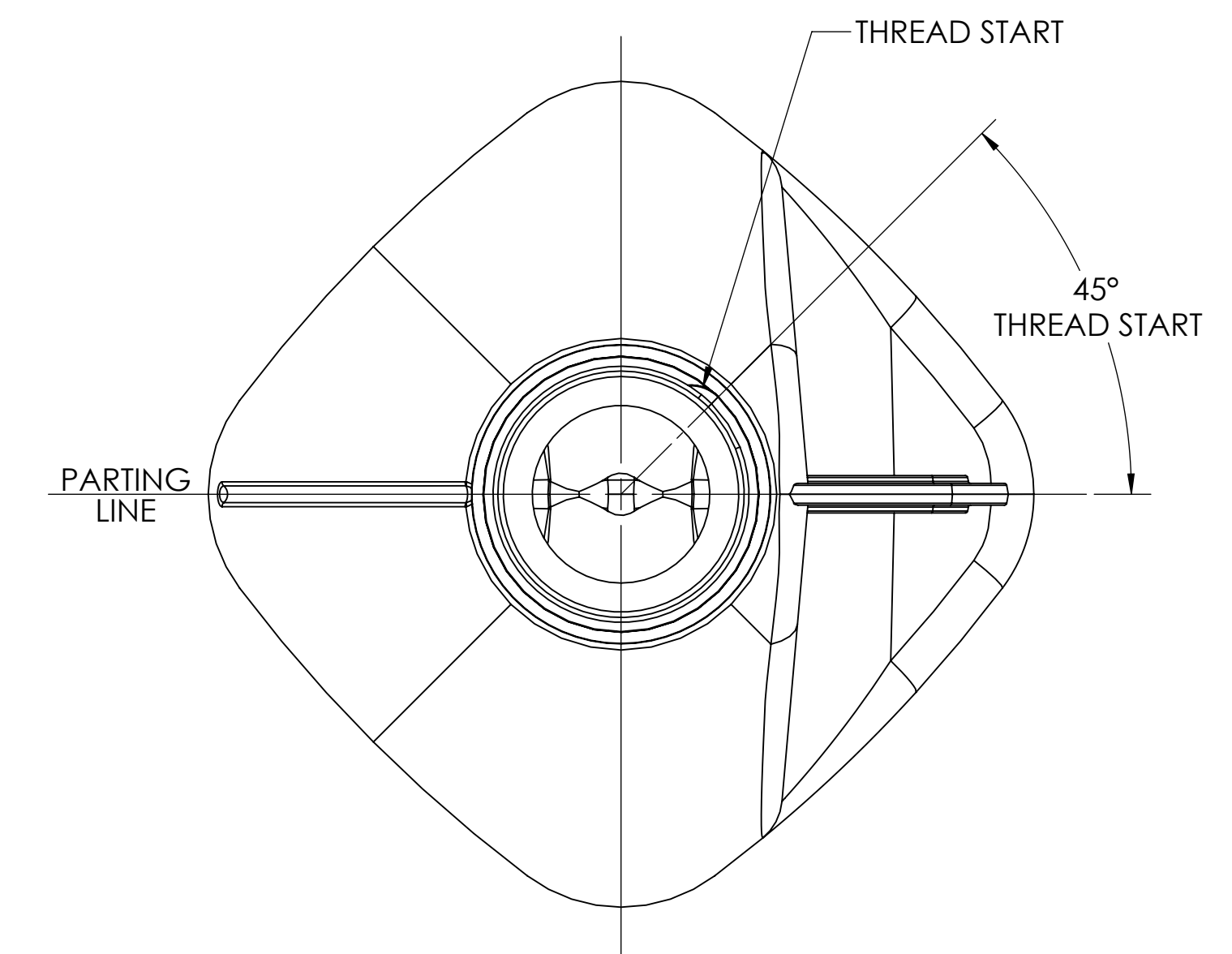
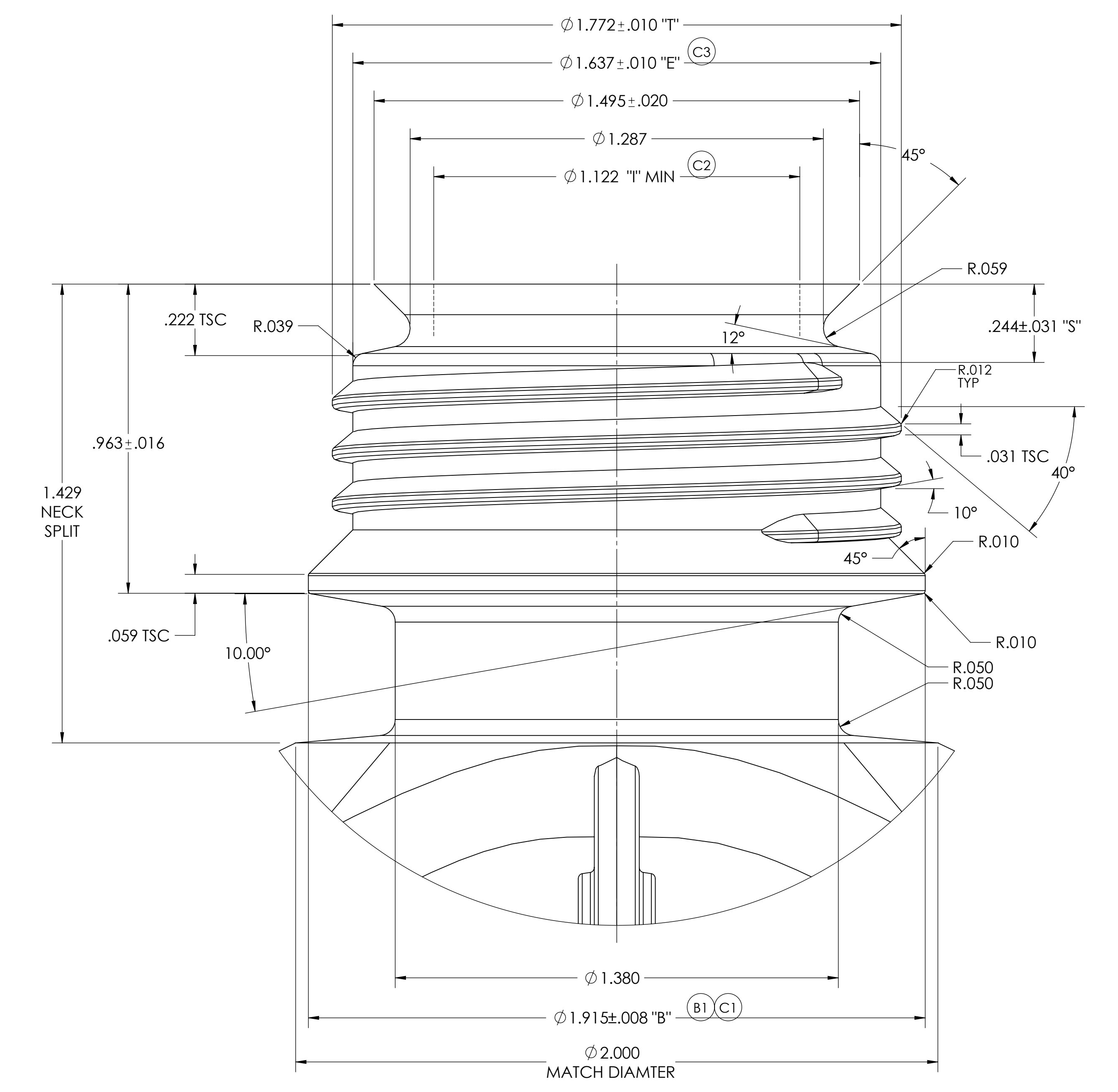
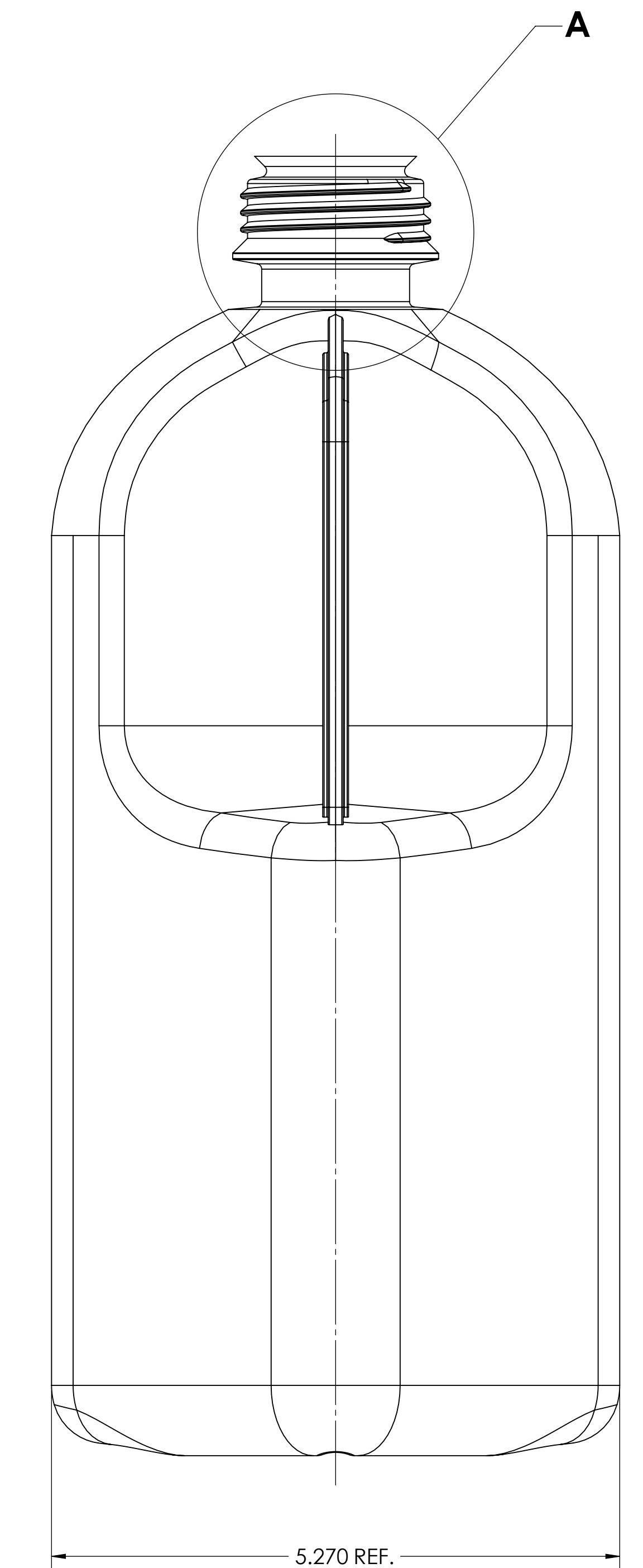
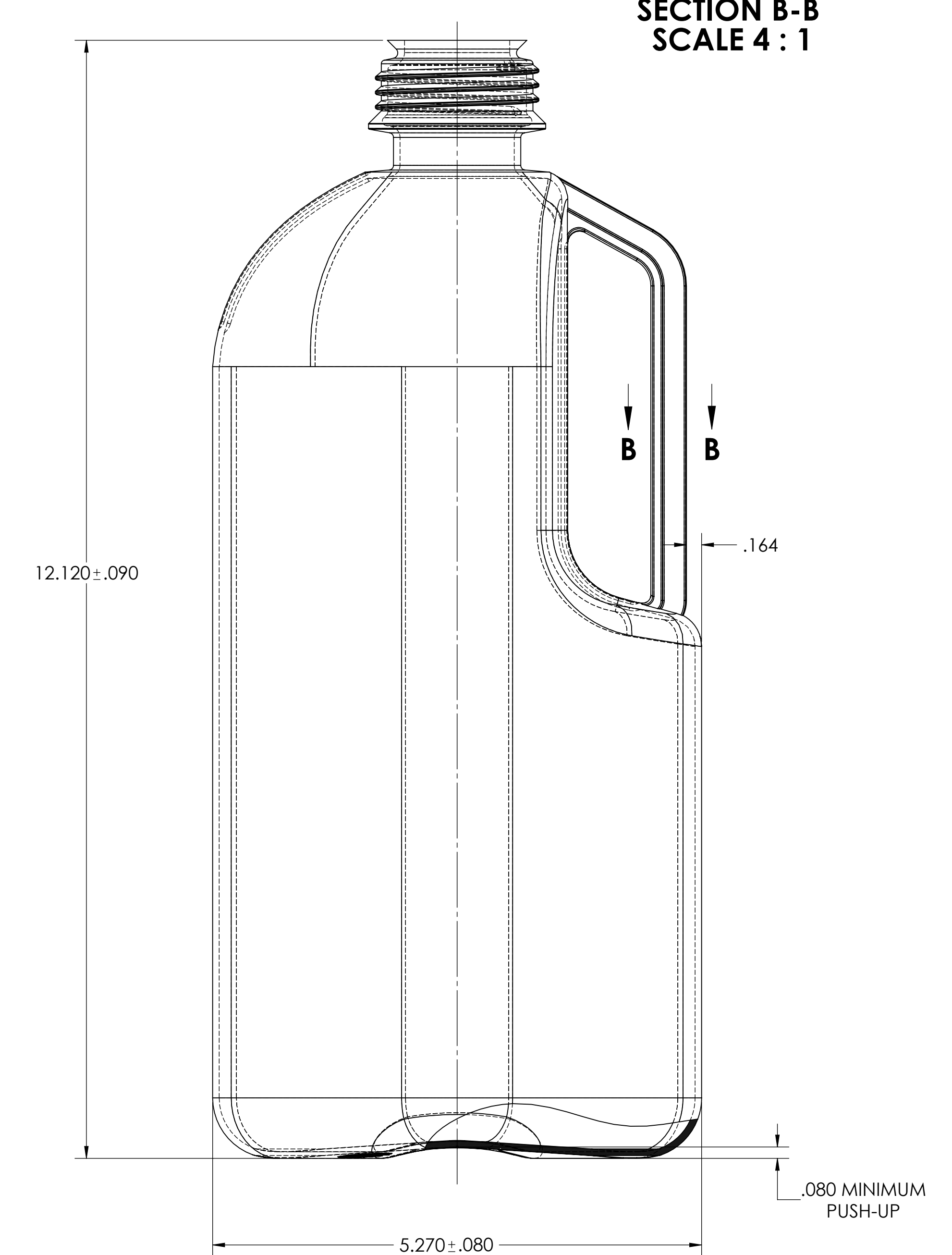
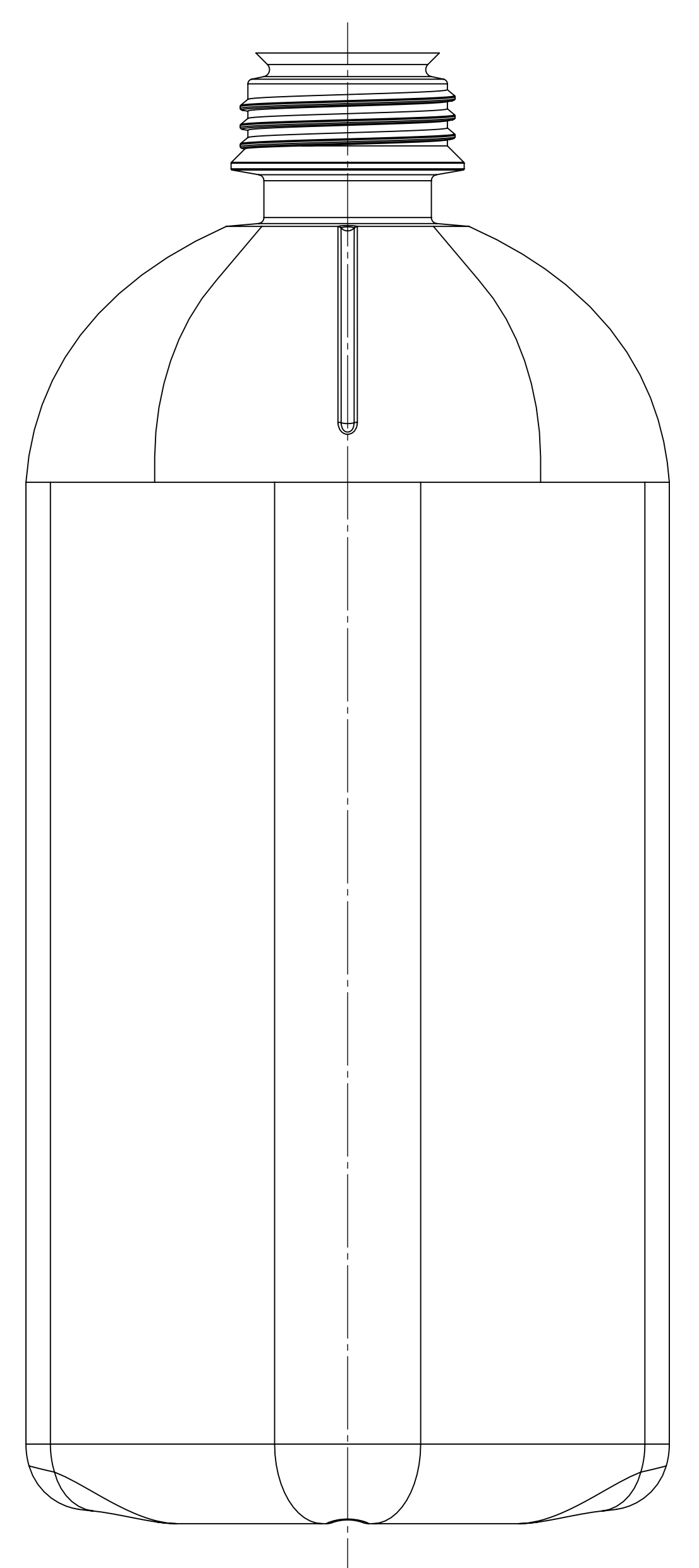


LET	REVISION DESCRIPTION	BY	ENR / ECN #	DATE
A	ORIGINAL RELEASE	D.A.	B3103532-Rev1	10/09/2020
B	1)ADDED TOLERANCE TO NECK BEAD DIMENSION	D.A.	B3103532-Rev2	02/04/2021
C	1)WAS 1.921 2)WAS 1.137 ± .015 3)WAS 1.644	D.A.	B3103532-Rev3	09/03/2021

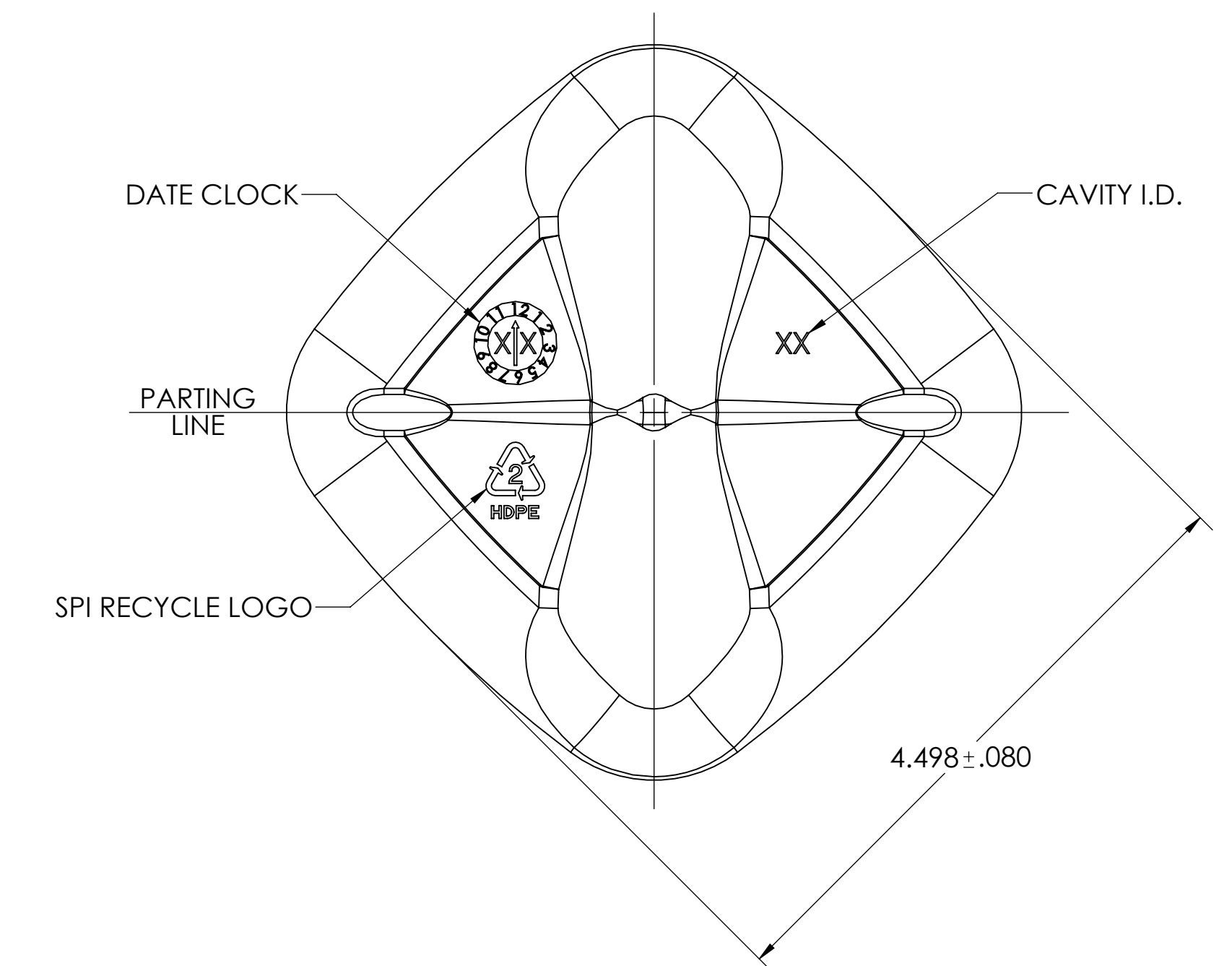
- NOTES:
1. INTERPRET DRAWING TO ASME Y14.5M - 1994
 2. DO NOT SCALE DRAWING
 3. ALL NECK FINISH DIAMETER DIMENSIONS ARE THE AVERAGE OF TWO MEASUREMENTS TAKEN ACROSS THE MAJOR AND MINOR AXIS. THE LIMITS OF OVALITY ARE (.036).
 4. THREAD SPEC = SINGLE LEAD, 4 MM (.1575") PITCH, 3 REVOLUTIONS.
 5. MIN. WALL THICKNESS IN PANEL = .038
 6. MIN HEEL = .032
 7. MIN. TAIL SCAR = .075
 8. TOP FLATNESS ON SEALING SURFACE MAX. = .015



SECTION B-B
SCALE 4 : 1



DETAIL A
SCALE 4 : 1



NOTE:
THE 2D & 3D GEOMETRY ASSOCIATED WITH THIS DRAWING ARE ONLY A REPRESENTATION OF THE CUSTOMER'S DRAWING AND MOLDS - WHICH HAVE BEEN DIGITIZED TO MAKE NEW MOLDS. IN NO WAY SHOULD THE 3D FILE ASSOCIATED WITH THIS DRAWING EVER BE SENT TO A MOLD VENDOR TO CUT STEEL, AS IT MAY DIFFER FROM THE ACTUAL EXISTING MOLD GEOMETRY.

MOLD #9137
ENGINEERING REFERENCES:
#111069-PR101-RevA

TOLERANCE UNLESS SPECIFIED		PART DATA	
xxx	±.031	MATERIAL	PPG RESIN - NATURAL
xx	±.063	ESTIMATED WEIGHT	208.0gr ± 8.0gr
x	±.094	OVERFLOW CAPACITY	2600.0ml ± 30.0ml
Fractional	±.188	NECK FINISH	45mm Special Neck
Angles	±.12°	MAXIMUM SLANT (w/ 0°, 90°, 180°, 270°)	.030°

THIS DRAWING IS NOT A CONTROLLED DOCUMENT IF PRINTED OR COPIED FROM THE APPROVED LOCATION		CONFIDENTIAL	
Berry	2.6L (45mm Neck) Industrial Square Handeware - PurePak	PROJECT NUMBER	CP-120327-PR103
101 OAKLEY STREET EVANSVILLE INDIANA 47706 TEL (812) 424-2904	DATE: 10/9/2020	DRAWN BY	Don Ankrney
1 of 1	SCALE	SHEET SIZE	1:1 E