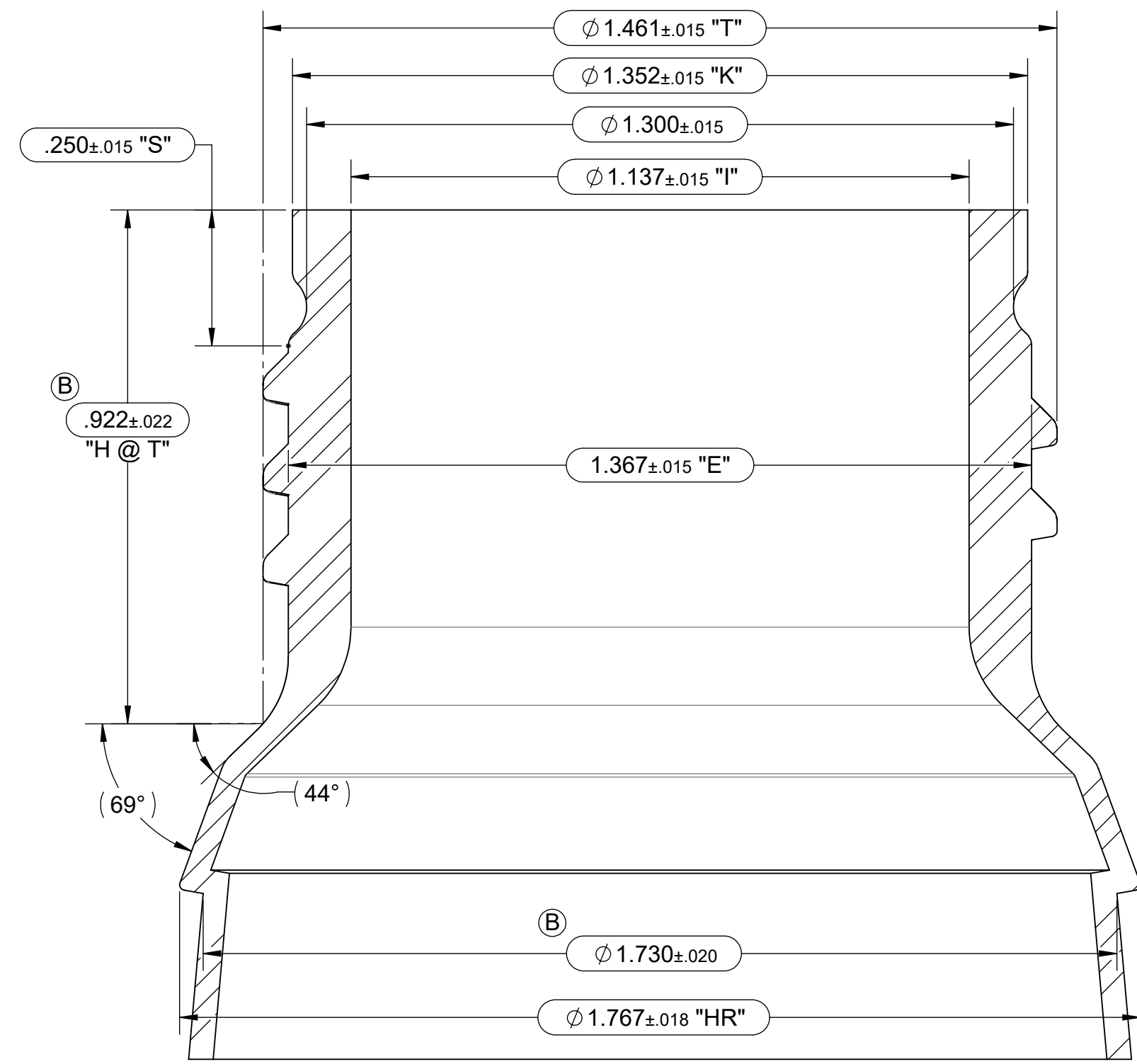
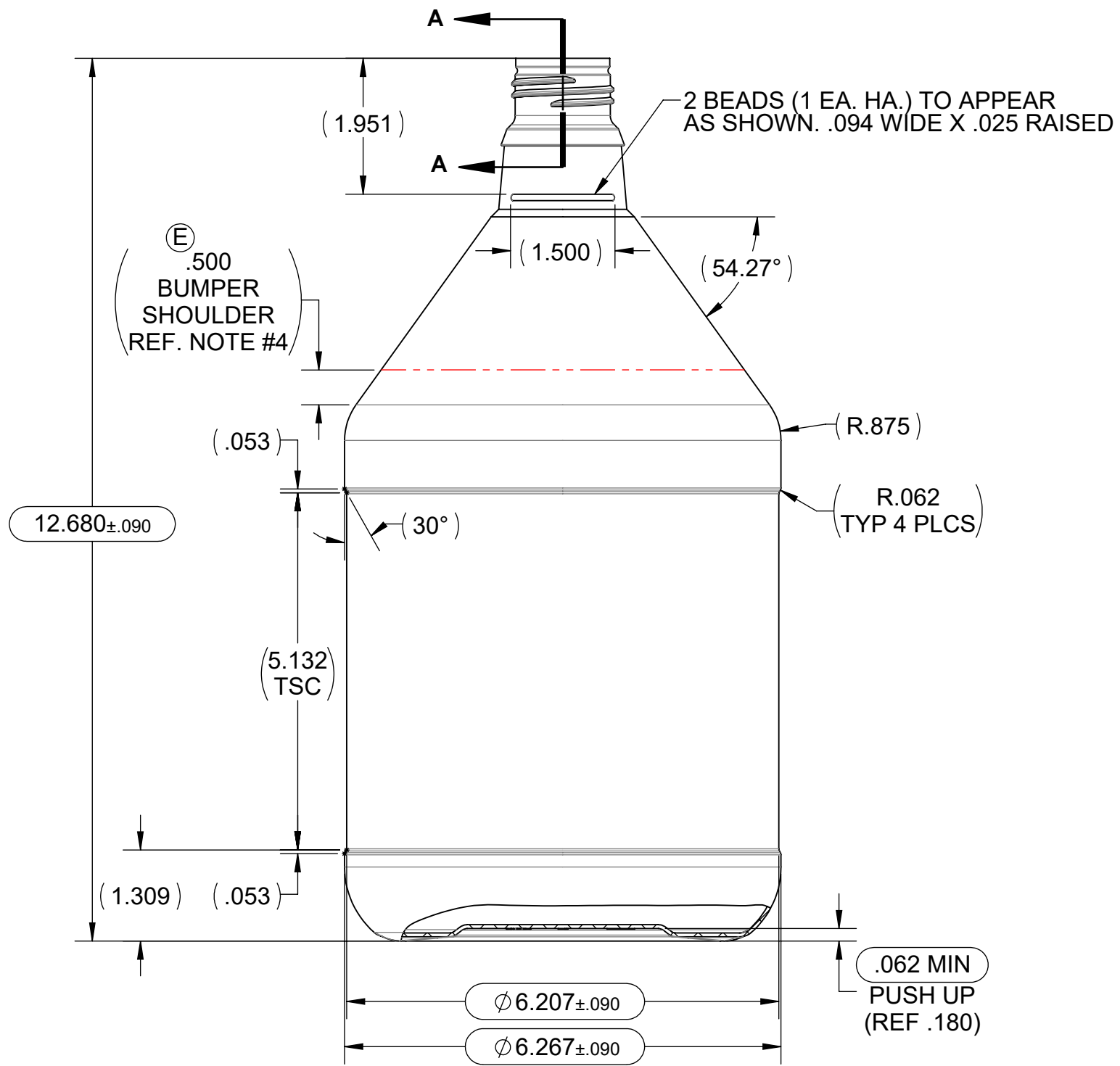


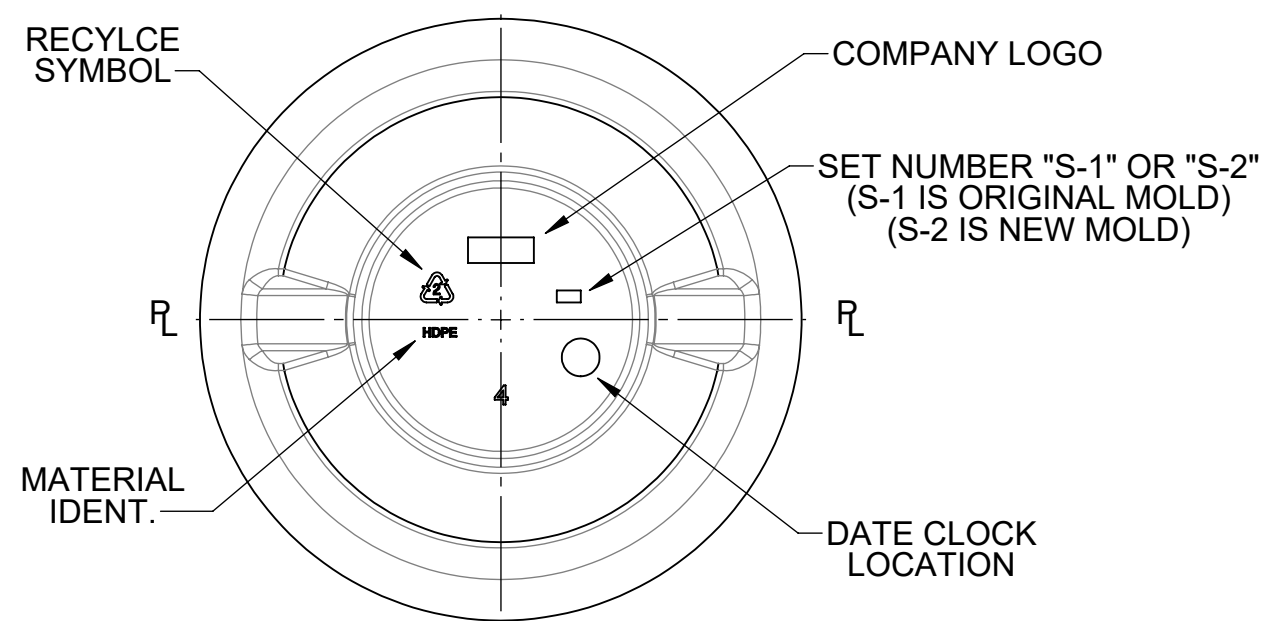
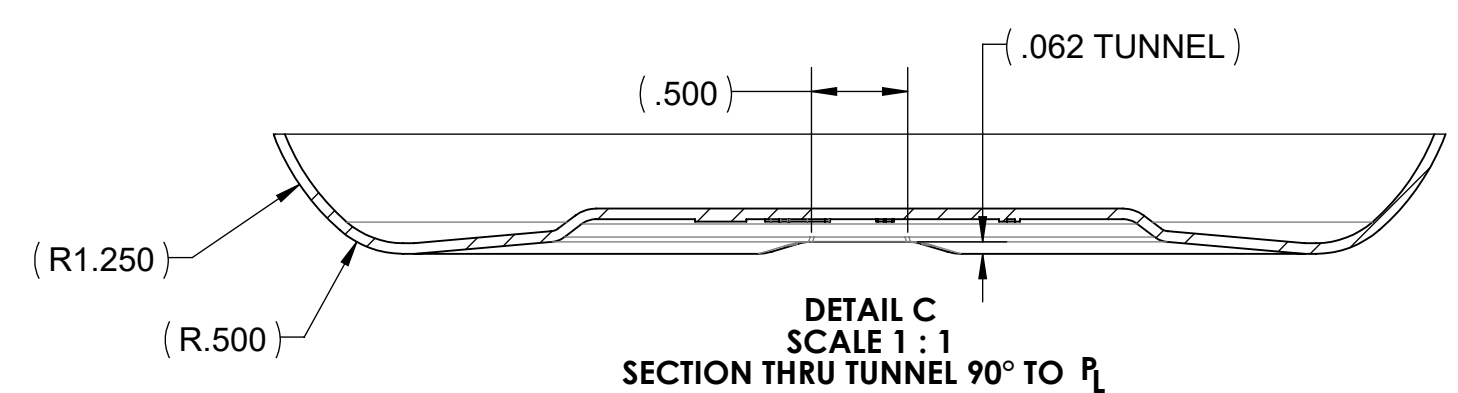
PRODUCTION RELEASE

- NOTES:
- DO NOT SCALE DRAWING
 - ALL NECK FINISH DIAMETER DIMENSIONS ARE THE AVERAGE OF THE TWO MEASUREMENTS TAKEN ACROSS THE MAJOR AND MINOR AXIS.
 - THREAD DETAILS: SINGLE LEAD, 6 TPI (.167 PITCH), 2 REVOLUTIONS OF FULL THREAD PROFILE
 - ⑤ BUMPER SHOULDER MIN TO BE MEASURED .500 ABOVE RADIUS WHERE SIDEWALL TRANSITIONS TO THE SHOULDER. REF FRONT VIEW FOR LOCATION

LET	REVISION DESCRIPTION	BY	ECN #	DATE
A	INITIAL DRAWING RELEASE	ZMB	RCT160291	4/6/2018
B	.922 ± .022 WAS .946 ± .015, 1.730 ± .020 WAS 1.681 ± .010	ELB	18220516	5/15/2019
C	REVISED PART DATA TO ADD: MIN "E", MIN BUMP. SHOULDER, MIN. BODY WALL, MIN. BOTTOM BUMP., MIN. WALL HEEL, MIN. TAIL SCAR. AND THEIR CORRESPONDING VALUES	ELB	RCT190166	5/17/2019
D	MIN BUMPER SHOULDER .050 WAS .038	KRM	ECN240032	2/20/2024
E	ADDED NOTE #4 AND .500 BUMPER SHOULDER LOCATION DIM	KRM	ECN240047	3/19/2024



SECTION A-A
SCALE 4 : 1



MOLD C95

PART DATA	
MATERIAL	HDPE
ESTIMATED WEIGHT	193.0g + 7.5g - 5.0g
OVERFLOW CAPACITY AS MOLDED	4230.0cc ± 53.0cc
OVERFLOW CAPACITY AFTER FLAMING	4200.0cc ± 53.0cc
NECK FINISH	38-439 O.I.
NECK FINISH OVALITY	.036 MAX
MIN. "E" WALL	.080
MIN. BUMPER SHOULDER (REF NOTE #4)	.050
MIN. BODY WALL	.035
MIN. BOTTOM BUMPER	.032
MIN. WALL HEEL	.032
MIN. TAIL SCAR	.075

REFERENCE DIMENSIONS ARE NOT INSPECTED AND NO TOLERANCE APPLIED INSPECTION DIMENSIONS ARE VERIFIED WITH TOLERANCE

THIS DRAWING IS NOT A CONTROLLED DOCUMENT IF PRINTED OR COPIED FROM THE APPROVED LOCATION

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<p>101 OAKLEY STREET EVANSVILLE, INDIANA 47706 TEL. (812) 424-2904</p>	JDE TOOL NUMBER: ZB38RD9H	DRAWING TYPE: CUSTOMER
	DESCRIPTION: 9 PINT BETA CONTAINER	
	DRAWING NO: CP-180264-PRT01	PROJECT NUMBER: 1800205
	LAST MODIFIED BY AND DATE: kmcwilliams - 3/19/2024 1:20:08 PM	CREATED BY: ZMB

DRAWING REVISION: E	SHEET: 1 of 1	SCALE: 1:4	SHEET SIZE: C
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**THIS DRAWING SUPERCEDES
LEGACY SETCO DRAWING D93-08**