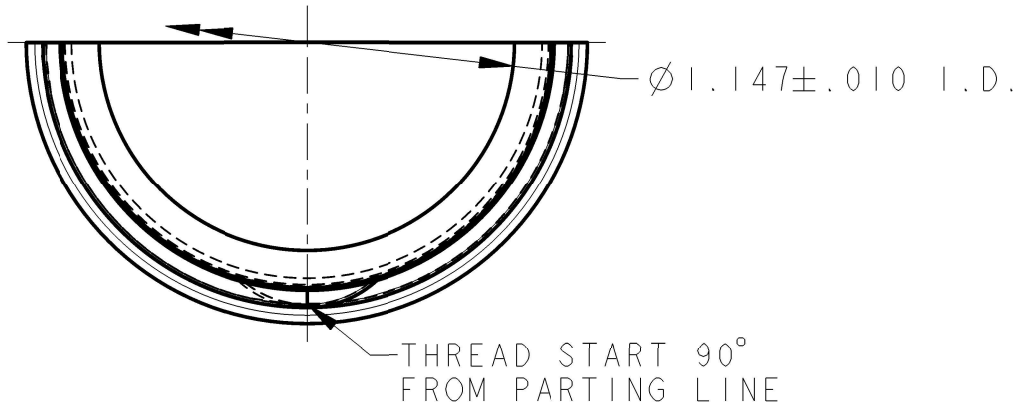
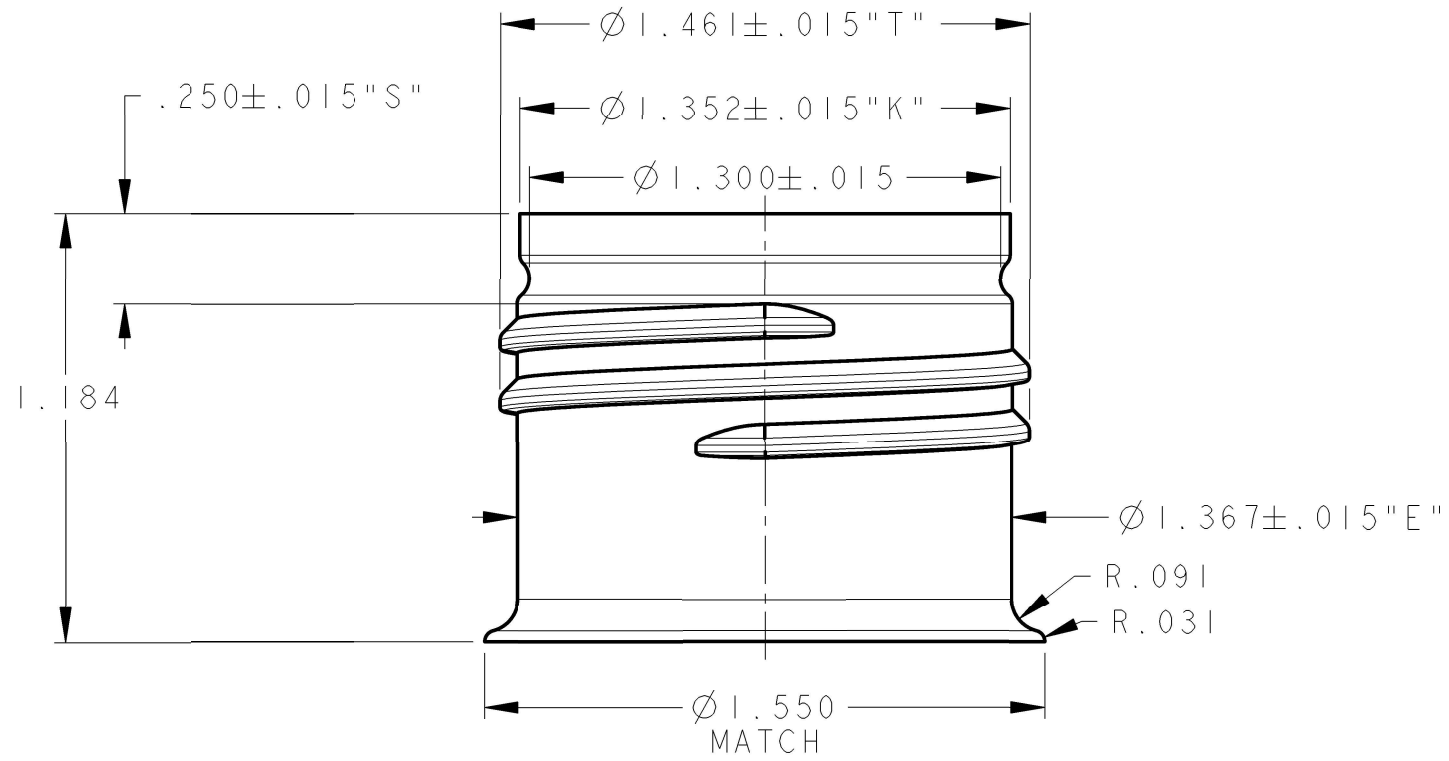
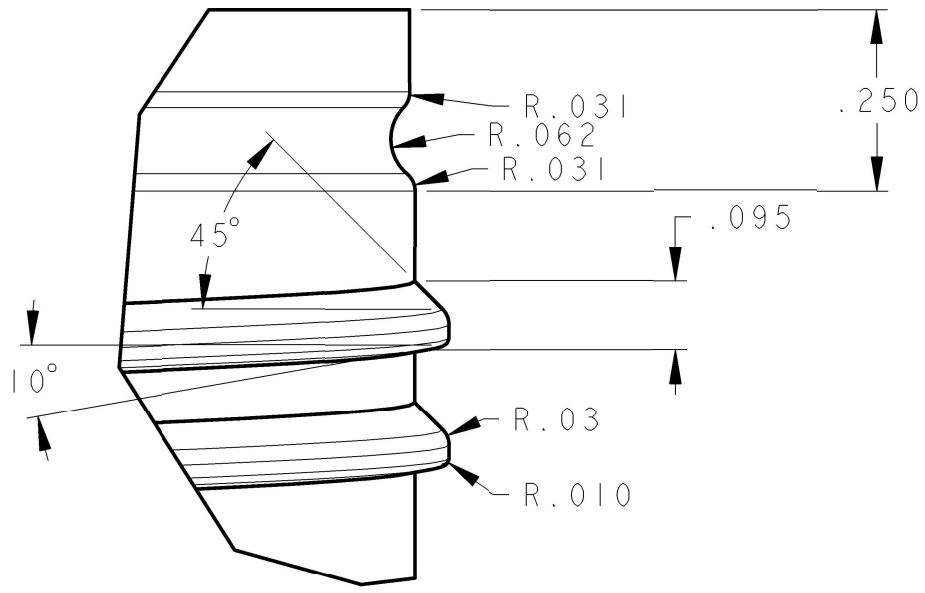
ECN	REV	DESCRIPTION	BY	DATE	CHK	DATE







SECTION THRU
PARTING LINE
4X SCALE

NOTES:

1) ONE LEAD

2) PITCH = .166"

3) 720° FULL THREAD

3RD. ANGLE PROJECTION

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UNLESS OTHERWISE SPECIFIED

ALL SHARP CORNERS TO BE BROKEN
ALL BURRS TO BE REMOVED
STAMP ALL PARTS WITH DRAWING NO. IN LOCATION MARKED BY THE MARK (NO)

LIMIT ON DIMENSIONS - IN[mm]

FULL ---	± 2.5 mm
1 PLACE	± .100 IN ± .5 mm
2 PLACE	± .020 IN ± .125 mm
3 PLACE	± .005 IN ---

ANGLES ± .5°

FABRICATION ± .06 IN ± 1.5 mm

SURFACE FIN 125 Ra = 3.2 µm

ITEM	QTY	DESCRIPTION	PART NUMBER

DRAWN	CLG	DATE 03-Apr-13	UNILOY®
DESIGN VALIDATION	JJ	DATE 3-Apr-13	
MATERIAL	HDPE	DESCRIPTION	FINISH DRAWING
HEAT TREAT	TBD		38MM 38-439 NECK FINISH
REF. DWG.	P 2222 2 SHEET#2	DWG NO B-1010-560-2	REV. - SHT 1 OF 1
SCALE	2:1		

DO NOT SCALE THIS DRAWING

INCHES