

**UNITED NATIONS / DOT
PERFORMANCE CERTIFICATION**



4G PERIODIC RETEST

**6 x 500mL Round Plastic Bottle Packaging with
Two Neck Finishes**

TEST REPORT #: 24-CA20128

u
n 4G / Y7.5 / S / **
USA / +CC7197

**Insert the last two digits of the year of manufacture

TESTING PERFORMED FOR:

PUREPAK TECHNOLOGY CCORPORATION
75 West Baseline Road Suite D44
Gilbert, AZ 85233

ATTN: Michael Dodd

TESTING PERFORMED BY:

TEN-E PACKAGING SERVICES, INC.
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August 6, 2024

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NOTES AND COMMENTS

6 x 500mL Round Plastic Bottle Packaging (2) Closure Variables:
 #1) 38-439 Closure
 #2) 45mm Closure



TEN-E Packaging Services, Inc.

SECTION I: CERTIFICATION

Periodic Retest of the PurePak Technology Corporation
6 x 500mL Round Plastic Bottle with Two Neck Finishes

TEN-E Packaging Services, Inc. is a current DOT UN Third-Party Certification Agency under §107.403 and certifies that the PurePak Technology Corporation packaging referenced above has passed the standards of the DEPARTMENT OF TRANSPORTATION'S TITLE 49 CFR; Performance Oriented Packaging Standards, Section 178. This package is also certified under IMDG, ICAO/IATA Regulations and the UN Recommendations on the Transport of Dangerous Goods. It is the responsibility of the end user to determine authorization for use under these regulations. The use of other packaging methods or components other than those documented in this report may render this certification invalid.

SUMMARY OF PERFORMANCE TESTS

Table with 6 columns: UN / DOT TEST, 49 CFR REFERENCE, TEST LEVEL, TEST CONTENTS, TEST COMPLETED, TEST RESULTS. Rows include Drop, Stacking, Pressure, Vibration, Cobb tests and various certification details like UN Marking, Packaging Identification Code, Performance Standard, etc.

ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY THAT THE PACKAGING TESTED IS MERCHANTABLE OR FIT FOR A PARTICULAR PURPOSE, ARE DISCLAIMED. In no event shall TEN-E Packaging Services, Inc. liability exceed the total amount paid by PurePak Technology Corporation for services rendered. In the event of future changes to the above referenced test standards, it is the responsibility of PurePak Technology Corporation to determine whether additional testing or updating of past testing is necessary to verify that the packaging we have tested remains in compliance with those standards.


MANUFACTURER:

PurePak Technology Corporation
75 West Baseline Road Suite D44
Gilbert, AZ 85233


Matthew C. Anderson
Project Manager
TEN-E Packaging Services, Inc.
326 North Corona Avenue
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SECTIONS II & V: PACKAGING DESCRIPTIONS / COMPONENT DRAWINGS

6 x 500 mL Round Plastic Bottle Packaging With 38-439 Neck Finish

ASSEMBLY DRAWING	TEST LEVELS	
	Certification Type:	Periodic Retest
	Packaging Code Designation:	4G
	Packing Group:	II
	Specific Gravity:	1.9
	Internal Pressure:	300 kPa
	TEST SAMPLE PREPARATION (Refer to Section IV)	
	Overall Packaging Tare Weight:	639.0 Grams
	Fill Capacity (98% Maximum Capacity):	
	Methanol/Water Solution	587.1 Grams
	Water	605.7 Grams
	Package Test Weight:	
	Methanol/Water Solution	4.1 Kg 9.0 Lbs.
	Water	4.2 Kg 9.2 Lbs.
	Authorized Package Gross Mass:	7.5 Kg 16.5 Lbs.
	CLOSING METHODS – INNER PACKAGING	
Application Torque:	50 In-Lbs.	
Equipment:	Snap-On Torque Wrench	
CLOSING METHODS – SHIPPER		
Top Flaps:		
Manufacturer:	3M, St. Paul, MN	
Type:	3M Part Number MMM115994 Pressure Sensitive Tape	
Width:	48 mm (2")	
Overlap:	2" Minimum	
Tape Pattern:	Center Seam	
Bottom Flaps:		
Manufacturer:	3M, St. Paul, MN	
Type:	3M Part Number MMM115994 Pressure Sensitive Tape	
Width:	48 mm (2")	
Overlap:	2" Minimum	
Tape Pattern:	Center Seam	

6 x 500 mL Round Plastic Bottle Packaging With 45mm Neck Finish

ASSEMBLY DRAWING	TEST LEVELS	
	Certification Type: Periodic Retest	
	Packaging Code Designation: 4G	
	Packing Group: II	
	Specific Gravity: 1.9	
	Internal Pressure: 300 kPa	
	TEST SAMPLE PREPARATION (Refer to Section IV)	
	Overall Packaging Tare Weight: 633.0 Grams	
	Fill Capacity (98% Maximum Capacity):	
	Methanol/Water Solution 602.7 Grams	
	Water 625.3 Grams	
	Package Test Weight:	
	Methanol/Water Solution 4.2 Kg 9.2 Lbs.	
	Water 4.3 Kg 9.4 Lbs.	
	Authorized Package Gross Mass: 7.7 Kg 16.9 Lbs.	
	CLOSING METHODS – INNER PACKAGING	
	Application Torque: 25 In-Lbs.	
	Equipment: Snap-On Torque Wrench	
	CLOSING METHODS – SHIPPER	
	Top Flaps:	
	Manufacturer:	3M, St. Paul, MN
Type:	3M Part Number MMM115994 Pressure Sensitive Tape	
Width:	48 mm (2")	
Overlap:	2" Minimum	
Tape Pattern:	Center Seam	
Bottom Flaps:		
Manufacturer:	3M, St. Paul, MN	
Type:	3M Part Number MMM115994 Pressure Sensitive Tape	
Width:	48 mm (2")	
Overlap:	2" Minimum	
Tape Pattern:	Center Seam	

For Packagings with an Established Gross Mass:

If the gross mass calculation in this report exceeds the previously established gross mass, the manufacturer may elect to maintain the current gross mass marking (e.g. the gross mass rating of the UN marking on the packaging may be less than the calculated gross mass indicated in this report) or use the newly established gross mass. In no event shall the gross mass marking on the packaging exceed the gross mass to which the packaging was tested.

COMPONENT INFORMATION

CLOSURE (500093)		DRAWING
Manufacturer: Berry Plastics, Evansville, IN		
Description:	38mm Threaded Closure	
Quantity:	6	
Material:	Polypropylene	
Tare Weight:	10.64 Grams	
Overall Dimensions:		
• Height	1.024"	
• Diameter	1.702"	
Thread:		
• Type	38mm	
• Style	439	
Finish Dimensions:		
• T	1.483"	
• E	1.347"	
Markings (QC Audit):	3	
LINER:		
Description:	Polyethylene Foam Liner	
Tare Weight:	0.61 Grams	
Thickness:	0.056"	
Diameter:	1.397"	
PLASTIC BOTTLE (1046059)		
Manufacturer: PurePak Technology, Chandler, AZ		
Description:	500mL Plastic Bottle	
Quantity:	6	
Material:	High Density Polyethylene	
Method of Manufacture:	Blow Molded	
Tare Weight:	52.0	
Capacity:		
• Rated	500mL	
• Overflow	618.0 Grams	
Overall Dimensions:		
• Height	6.987"	
• Diameter	3.060"	
Thread Dimensions:		
• T	1.459"	
• E	1.361"	
• Pitch	0.1640"	
Wall Thickness:		
• Minimum	0.027"	
Markings (QC Audit):	2 10/14 SPI "2" HDPE Recycling Symbol	

CLOSURE (500001)		DRAWING
Manufacturer: George MENSHEN GmbH, Finnentrop, Germany		
Description:	45mm Threaded Closure	
Quantity:	6	
Material:	Polyethylene	
Tare Weight:	10.63 Grams	
Overall Dimensions:		
• Height	1.245"	
• Diameter	1.992"	
Thread:		
• Type	45mm	
• Style	Buttress	
Finish Dimensions:		
• T	1.766"	
• E	1.682"	
• Thread Pitch	4mm	
Markings (QC Audit):	None	
LINER:		
Description:	PTFE Liner	
Tare Weight:	0.91 Grams	
Thickness:	0.008"	
Diameter:	1.793"	
PLASTIC BOTTLE (1046096)		
Manufacturer: PurePak Technology, Chandler, AZ		
Description:	500mL Plastic Bottle	
Quantity:	6	
Material:	High Density Polyethylene	
Method of Manufacture:	Blow Molded	
Tare Weight:	50.01 Grams	
Capacity:		
• Rated	500mL	
• Overflow	618.0 Grams	
Overall Dimensions:		
• Height	6.988"	
• Diameter	3.098"	
Thread Dimensions:		
• T	1.774"	
• E	1.651"	
• Pitch	0.1587"	
Wall Thickness:		
• Minimum	0.025"	
Markings (QC Audit):	3/12 SPI "2" HDPE Recycling Symbol	

SHIPPER (Project #: P369-14230-3 / Design #: 3690203809-3)

Manufacturer: Packaging Corporation of America, Phoenix, AZ

Description: Regular Slotted Container

Material/Flute (Outer to Inner): Double Wall Natural Kraft Corrugated Fiberboard; B/C-Flute

Basis Weight (Outer to Inner) Lbs./MSF:

• **Specification** 35 / 23 / 35 / 23 / 35

Tare Weight: 263.0 Grams

DIMENSIONS

	Specification Dimensions (Inside)	Measured Dimensions (Outside)
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• Length	9-3/8"	10"
• Width	6-5/16"	7"
• Height	7-1/8"	8-3/8"

Board Caliper (Nominal): 0.249"

Manufacturer's Joint: Inside Glued, 1-3/8" Lap

Markings (QC Audit):  4G/Y7.5/S/21
USA/+CC7197
DOT-SP 14656 ART WORK DATE 9 3/8 X 6 5/16 X 7 1/8

BOX CERTIFICATE

(A) Corrugated Manufacturer: PACKAGING CORPORATION OF AMERICA

(B) Structure: Double Wall

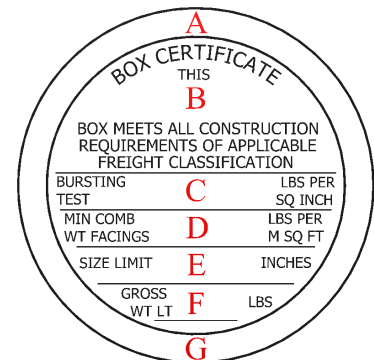
(C) Bursting Test 275 Lbs. Per Sq. Inch

(D) Min comb Wt. Facings: 110 Lbs. Per M Sq. Ft

(E) Size Limit: 95"

(F) Gross Wt. Lt: 100 Lbs.

(G) Location: PHOENIX, AZ





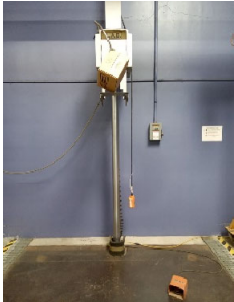
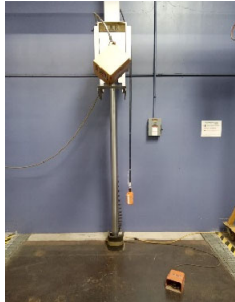


SECTION III: TEST PROCEDURES AND RESULTS

DROP TESTS Design #1

TEST INFORMATION		TEST CRITERIA
TEST CONTENTS:	Methanol/Water Solution (0.969 SG)	<ul style="list-style-type: none"> For packaging containing liquid, each packaging does not leak. There can be no damage to the outer packaging likely to adversely affect safety during transport. Inner receptacles, inner packagings or articles must remain completely within the outer packaging and there must be no leakage of the filling substance from the inner packaging. Any discharge from a closure is slight and ceases immediately after impact with no further leakage. (§178.603)
SAMPLE PREPARATION:	Refer to Section II	
CONDITIONING:	-18°C (0°F) Freezer #W201	
CONTENTS TEMP.:	-18.4°C (-1.1°F)	
DROP HEIGHT:	1.9 Meters (75.0") (Refer to Section IV)	
TEST EQUIPMENT:	L.A.B. Accu Drop 160	

DROP ORIENTATIONS AND TEST RESULTS

Sample #1: Flat on Bottom	Sample #2: Flat on Top	*Sample #3: Flat on Long Side
		
PASS: No leakage or damage.	PASS: No leakage or damage.	PASS: No leakage or damage.
*Sample #4: Flat on Short Side	*Sample #5: Bottom Corner	**Sample #1: Top Corner
		
PASS: No leakage or damage.	PASS: No leakage. Slight deformation at impact corner.	PASS: No leakage. Slight deformation at impact corner.





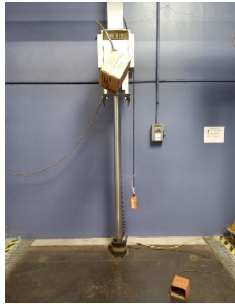
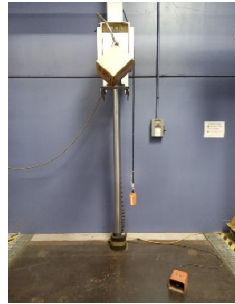
*Side and corner drops were conducted to impact the manufacturer's joint.

**Flat on bottom drop sample was also used for the top corner drop.

DROP TESTS Design #2

TEST INFORMATION		TEST CRITERIA
TEST CONTENTS:	Methanol/Water Solution (0.969 SG)	<ul style="list-style-type: none"> For packaging containing liquid, each packaging does not leak. There can be no damage to the outer packaging likely to adversely affect safety during transport. Inner receptacles, inner packagings or articles must remain completely within the outer packaging and there must be no leakage of the filling substance from the inner packaging. Any discharge from a closure is slight and ceases immediately after impact with no further leakage. (§178.603)
SAMPLE PREPARATION:	Refer to Section II	
CONDITIONING:	-18°C (0°F) Freezer #W201	
CONTENTS TEMP.:	-18.4°C (-1.1°F)	
DROP HEIGHT:	1.9 Meters (75.0") (Refer to Section IV)	
TEST EQUIPMENT:	L.A.B. Accu Drop 160	

DROP ORIENTATIONS AND TEST RESULTS

Sample #12: Flat on Bottom	Sample #13: Flat on Top	*Sample #14: Flat on Long Side
		
PASS: No leakage or damage.	PASS: No leakage or damage.	PASS: No leakage or damage.
*Sample #15: Flat on Short Side	*Sample #16: Bottom Corner	**Sample #12: Top Corner
		
PASS: No leakage or damage.	PASS: No leakage. Slight deformation at impact corner.	PASS: No leakage. Slight deformation at impact corner.


*Side and corner drops were conducted to impact the manufacturer's joint.

**Flat on bottom drop sample was also used for the top corner drop.

STACKING TEST

TEST INFORMATION		TEST CRITERIA
TEST CONTENTS:	Empty	<ul style="list-style-type: none"> There can be no deterioration that could adversely affect transport safety or any distortion liable to reduce the package's strength, cause instability in stacks of packages, or cause damage to inner packagings that is likely to reduce safety in transport. (\$178.606)
SAMPLE PREPARATION:	Refer to Section II	
CONDITIONING:	Ambient	
TEST LOAD APPLIED:	113.4 Kg (250.0 Lbs.) (Refer to Section IV)	
TEST DURATION:	24 Hours	
TEST EQUIPMENT:	Dead Load Weights	

STACKING TEST SET-UP & RESULTS

	Sample #	Maximum Deflection After 24 Hours	Results
	6	1/16"	PASS
	7	1/16"	PASS
	8	0"	PASS

Comments/Observations: Following the 24-hour stack test, there was no damage likely to affect the performance of the packaging.

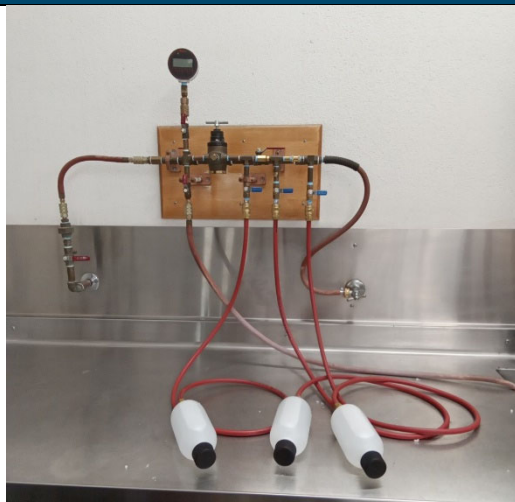
Stacking Stability: Not conducted; required only for guided load tests.

PRESSURE DIFFERENTIAL TEST

38-439 Neck Finish

TEST INFORMATION		TEST CRITERIA
TEST CONTENTS:	Water	<ul style="list-style-type: none"> Packaging for which retention of liquid is a basic function must be capable of withstanding the pressure requirements without leakage. (§173.27(c))
WATER TEMPERATURE:	(75.6°F)	
FILL CAPACITY:	Maximum Capacity	
CLOSURE APPLICATION:	Refer to Section II	
CONDITIONING:	Ambient	
TEST PRESSURE:	300 kPa	
TEST DURATION:	30 Minutes	
AREA OF PRESSURIZATION:	Through the Bottom	
TEST EQUIPMENT:	Regulated Water Source Digital Pressure Gauge #: 605	

HYDROSTATIC PRESSURE TEST SET-UP AND RESULTS



Sample #	Results
1	PASS
2	PASS
3	PASS

Comments/Observations

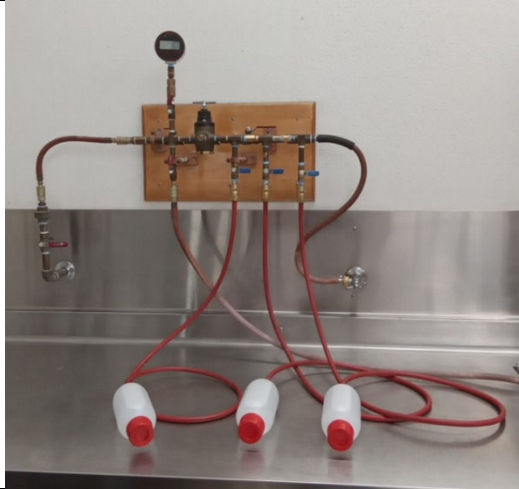

All three samples maintained the 300 kPa test pressure for 30 minutes without leakage.

PRESSURE DIFFERENTIAL TEST

45mm Neck Finish

TEST INFORMATION		TEST CRITERIA
TEST CONTENTS:	Water	<ul style="list-style-type: none"> • Packaging for which retention of liquid is a basic function must be capable of withstanding the pressure requirements without leakage. (§173.27(c))
WATER TEMPERATURE:	(75.6°F)	
FILL CAPACITY:	Maximum Capacity	
CLOSURE APPLICATION:	Refer to Section II	
CONDITIONING:	Ambient	
TEST PRESSURE:	300 kPa	
TEST DURATION:	30 Minutes	
AREA OF PRESSURIZATION:	Through the Bottom	
TEST EQUIPMENT:	Regulated Water Source Digital Pressure Gauge #: 605	


HYDROSTATIC PRESSURE TEST SET-UP AND RESULTS

		Sample #	Results
		1	PASS
		2	PASS
		3	PASS
Comments/Observations			
All three samples maintained the 300 kPa test pressure for 30 minutes without leakage.			

VIBRATION TEST Design #1

TEST INFORMATION		TEST CRITERIA
TEST CONTENTS:	Water	<ul style="list-style-type: none"> • Immediately following the period of vibration, each package must be removed from the platform, turned on its side and observed for any evidence of leakage. • A packaging passes the vibration test if there is no rupture or leakage from any of the packages. • No test sample should show any deterioration which could adversely affect transportation safety or any distortion liable to reduce packaging strength. (§178.608)
SAMPLE PREPARATION:	Refer to Section II	
CONDITIONING:	Ambient	
TABLE DISPLACEMENT:	1"	
TEST FREQUENCY:	3.8 Hz	
TEST DURATION:	1 Hour	
TEST EQUIPMENT:	Vertical motion using L.A.B. Palletizer Vibration System	


VIBRATION TEST SET-UP AND RESULTS

	Sample #	Results	Comments/Observations
	9	PASS	No leakage or damage.
	10	PASS	
	11	PASS	

VIBRATION TEST Design #2

TEST INFORMATION		TEST CRITERIA
TEST CONTENTS:	Water	<ul style="list-style-type: none"> • Immediately following the period of vibration, each package must be removed from the platform, turned on its side and observed for any evidence of leakage. • A packaging passes the vibration test if there is no rupture or leakage from any of the packages. • No test sample should show any deterioration which could adversely affect transportation safety or any distortion liable to reduce packaging strength. (\$178.608)
SAMPLE PREPARATION:	Refer to Section II	
CONDITIONING:	Ambient	
TABLE DISPLACEMENT:	1"	
TEST FREQUENCY:	3.8 Hz	
TEST DURATION:	1 Hour	
TEST EQUIPMENT:	Vertical motion using L.A.B. Palletizer Vibration System	

VIBRATION TEST SET-UP AND RESULTS

	Sample #	Results	Comments/Observations
	17	PASS	No leakage or damage.
	18	PASS	
	19	PASS	

COBB WATER ABSORPTION TEST

TEST INFORMATION	TEST CRITERIA
NUMBER OF SAMPLES: 5 SAMPLE SIZE: 5" x 5" (Minimum) CONDITIONING: 73°F / 50% RH Quality Room #W202 WATER APPLIED: 100 mL / Sample TEST DURATION: 30 Minutes / Sample TEST EQUIPMENT: UWE Analytical Balance Gurley Cobb Water Absorption Fixtures	<ul style="list-style-type: none"> An increase in mass greater than 155 g/m² over the 30 minute duration represents an unacceptable level of water resistance. (§178.516)

COBB WATER ABSORPTION TEST RESULTS

REPRESENTATIVE SET-UP PHOTO	Sample #	Water Absorbed
	1	120.0 g/m ²
	2	120.0 g/m ²
	3	123.0 g/m ²
	4	105.0 g/m ²
	5	123.0 g/m ²
	AVERAGE:	118.2 g/m²
	RESULT	PASS

REGULATORY AND INDUSTRY STANDARD REFERENCES

REGULATORY REFERENCES

TEST	49 CFR ^①	UN ^②	IMDG ^③	ICAO ^④	IATA ^⑤
	October 2022 Edition	22 nd Edition	2022 Edition	2023-2024 Edition	64 th Edition
Drop:	178.603	6.1.5.3	6.1.5.3	6;4.3	6.3.3
Stacking:	178.606	6.1.5.6	6.1.5.6	6;4.6	6.3.6
Pressure:	173.27(c)	4.1.1.4.1	---	4;1.1.6	5.0.2.9
Vibration:	178.608	---	---	4;1.1.1 & 4;1.1.4	5.0.2.7
Cobb:	178.516(b)(1)	6.1.4.12.1	6.1.4.12.1	6;3.1.11.1	6.2.12.2

① United States Department of Transportation Code of Federal Regulations (CFR) Title 49, Transportation, Parts 100-185

② The United Nations Recommendations on the Transport of Dangerous Goods – Model Regulations (UN – Orange Book)

③ International Maritime Dangerous Goods Code (IMDG)

④ Technical Instructions for the Safe Transport of Dangerous Good by Air (ICAO)

⑤ International Air Transport Association (IATA) Dangerous Goods Regulations

INDUSTRY STANDARD REFERENCES

Drop:	ASTM ^⑥ D5276:	Standard Test Method for Drop Test of Loaded Containers by Free Fall
	ASTM ^⑥ D7790:	Standard Test Method for the Preparation of Plastic Packagings Containing Liquids for United Nations (UN) Drop Testing
	ISO ^⑦ 2248:	Packaging – Complete, Filled Transport Packages – Vertical Impact Test by Dropping
Stacking:	ASTM ^⑥ D8409:	Standard Guide for Conducting Stacking Tests on UN Packagings Using Guided or Unguided Loads
	ASTM ^⑥ D4577:	Standard Test Method for Compression Resistance of a Container Under Constant Load
	ISO ^⑦ 2234:	Packaging – Complete, Filled Transport Packages – Stacking Test using Static Load
Hydrostatic Pressure:	ASTM ^⑥ D7660:	Standard Guide for Conducting Internal Pressure Tests on United Nations (UN) Packagings
Vibration:	ASTM ^⑥ D999:	Standard Test Method for Vibration Testing of Shipping Containers
	ISO ^⑦ 2247:	Packaging – Complete, Filled Transport Packages – Vibration Test at Fixed Low Frequency
Cobb:	ISO ^⑦ 535:	Paper and Board – Determination of Water Absorption – Cobb Method

⑥ American Society for Testing and Materials (ASTM)

⑦ International Organization for Standardization (ISO)

EQUIPMENT

All inspection, measuring and test equipment that can affect product quality is calibrated and adjusted at prescribed intervals, or prior to use, and is traceable to NIST, using ANSI Z540 as an overall guide for calibration certification.

This test report shall not be reproduced, except in full and unedited, without prior written approval from TEN-E Packaging Services, Inc.



TEN-E Packaging Services, Inc.

SECTION IV: MATHEMATICAL CALCULATIONS

Design #1

INFORMATION USED FOR CALCULATIONS		
Overall Packaging Tare Weight (PTW):	639.0 Grams	
Overflow Capacity (OFC):		<u>Methanol/Water</u>
Methanol/Water	599.0 Grams	SG: 0.969
Water	618.0 Grams	
Number of Inner Packagings (# IP):	6	
Packing Group	II	
Product Specific Gravity (PSG):	1.900	
Packing Group Multiplication Factor (MF):	1.00	
Overall Height of one Package (OH):	8.38 Inches	
Stack Test-# of Samples Tested Simultaneously:	1	

98% OF OVERFLOW				
Overflow Capacity (OFC) x 98%				
<u>OFC</u>	x	<u>98%</u>		
599.0	x	98% =	587.1 Grams	Methanol/Water
618.0	x	98% =	605.7 Grams	Water

PACKAGE TEST WEIGHTS					
Overall Pkg Tare Weight (PTW) + (98% Overflow Capacity (OFC) x # of Inner Pkg (# IP))					
<u>PTW</u>	+	<u>(98% OFC)</u>	x	<u># IP</u>	
639.0	+	587.1	x	6	Methanol/Water
639.0	+	605.7	x	6	Water
Methanol/Water:		4.1	kg	9.0	lb
Water:		4.2	kg	9.2	lb

AUTHORIZED PACKAGE GROSS MASS CALCULATION (APGM)						
Overall Pkg Tare Weight (PTW) + (Product SG (PSG) x 98% Overflow (OFC) x # of Inner Pkg (# IP))						
<u>PTW</u>	+	<u>(PSG)</u>	x	<u>98% OFC</u>	x	<u># IP</u>
639.0	+	1.9	x	605.7	x	6
		7.5	kg	16.5	lb	

Design #2

INFORMATION USED FOR CALCULATIONS

Overall Packaging Tare Weight (PTW):	633.0 Grams	
Overflow Capacity (OFC):		<u>Methanol/Water</u>
Methanol/Water	615.0 Grams	SG: 0.969
Water	638.0 Grams	
Number of Inner Packagings (# IP):	6	
Packing Group	II	
Product Specific Gravity (PSG):	1.900	
Packing Group Multiplication Factor (MF):	1.00	
Overall Height of one Package (OH):	8.38 Inches	
Stack Test # of Samples Tested Simultaneously:	1	

98% OF OVERFLOW

Overflow Capacity (OFC) x 98%

<u>OFC</u>	x	<u>98%</u>		
615.0	x	98% =	602.7 Grams	Methanol/Water
638.0	x	98% =	625.3 Grams	Water

PACKAGE TEST WEIGHTS

Overall Pkg Tare Weight (PTW) + (98% Overflow Capacity (OFC) x # of Inner Pkg (# IP))

<u>PTW</u>	+	<u>(98% OFC)</u>	x	<u># IP)</u>	
633.0	+	602.7	x	6	Methanol/Water
633.0	+	625.3	x	6	Water
Methanol/Water:		4.2	kg	9.2	lb
Water:		4.3	kg	9.4	lb

AUTHORIZED PACKAGE GROSS MASS CALCULATION (APGM)

Overall Pkg Tare Weight (PTW) + (Product SG (PSG) x 98% Overflow (OFC) x # of Inner Pkg (# IP))

<u>PTW</u>	+	<u>(PSG</u>	x	<u>98% OFC</u>	x	<u># IP)</u>	
633.0	+	1.9	x	625.3	x	6	
		7.7	kg	16.9	lb		

