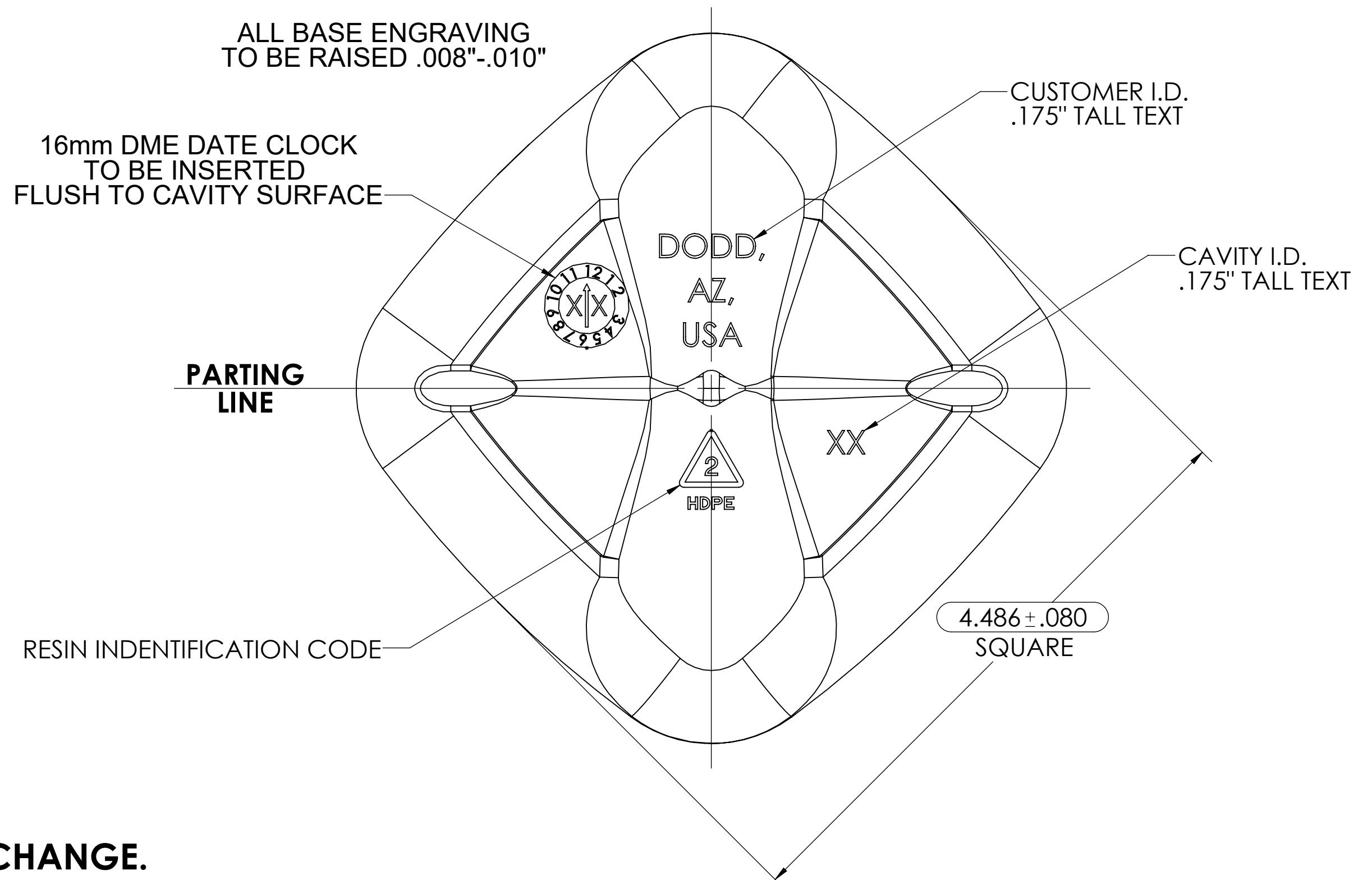
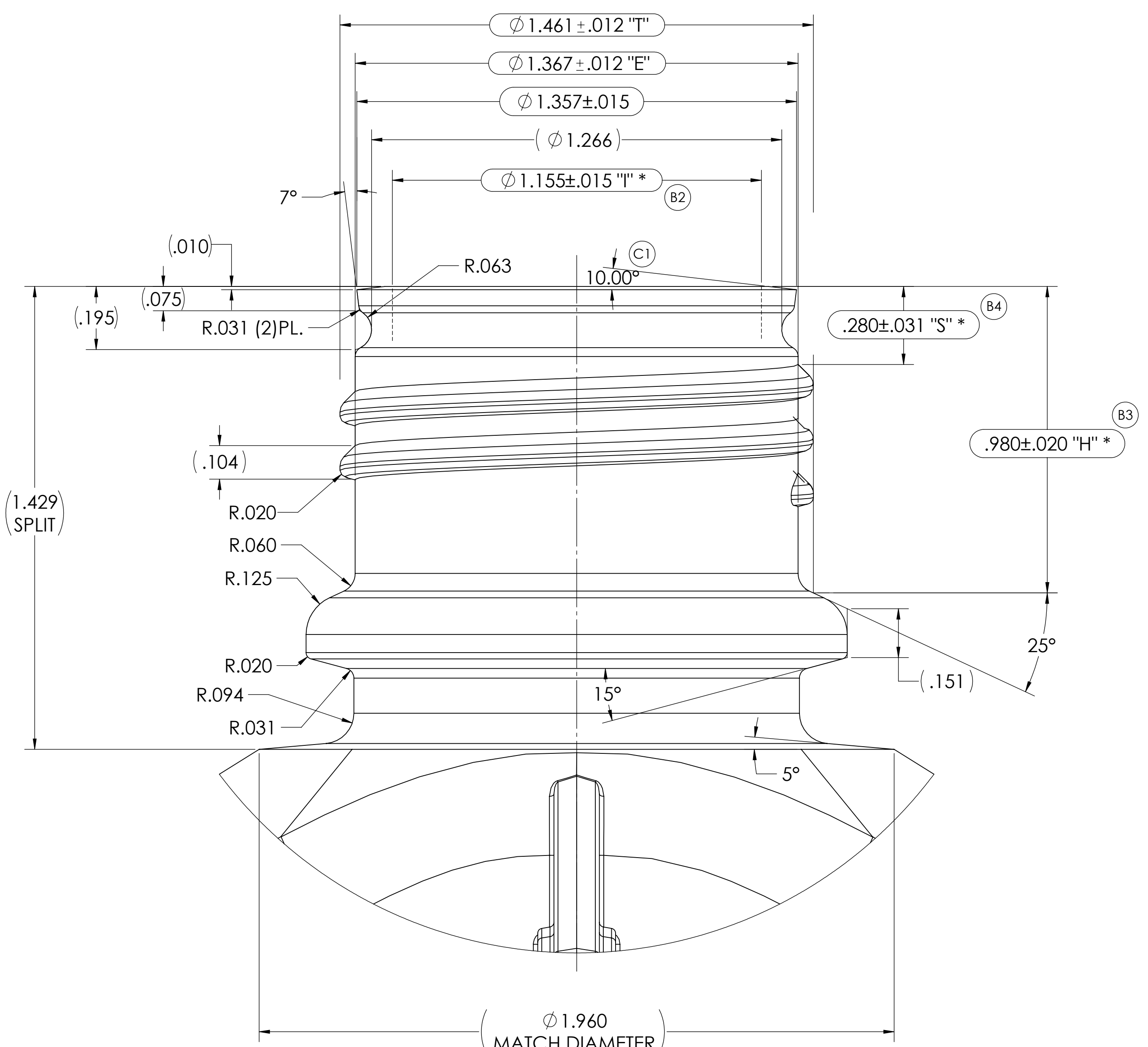
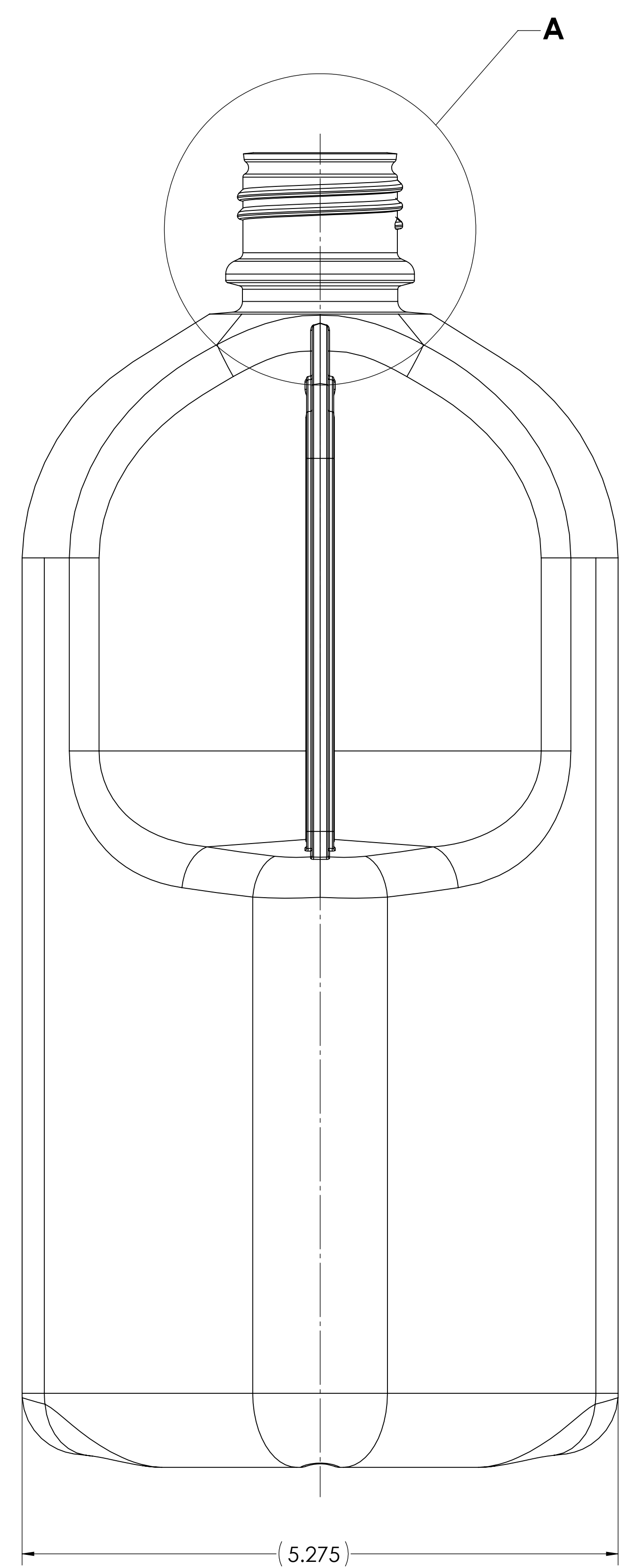
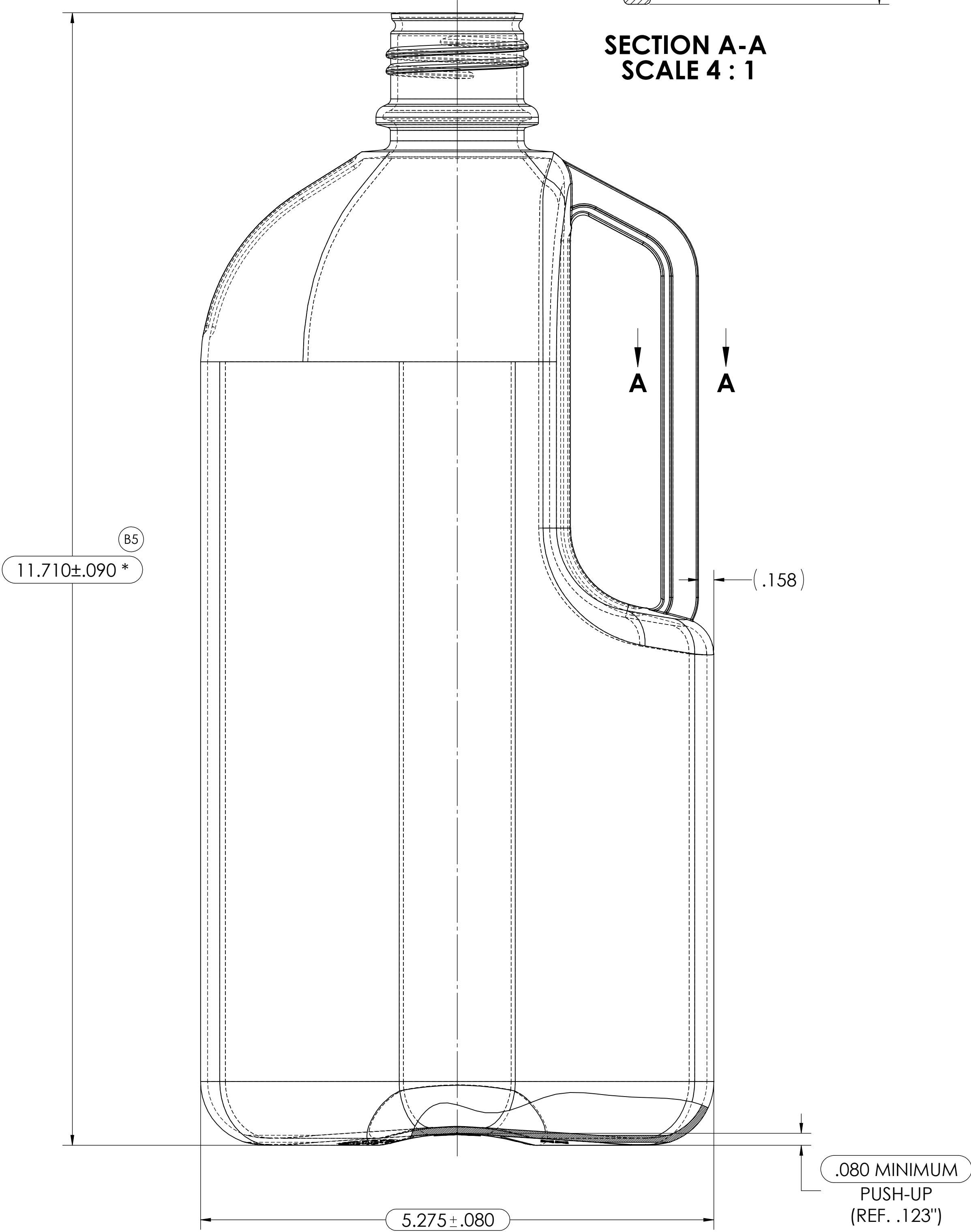
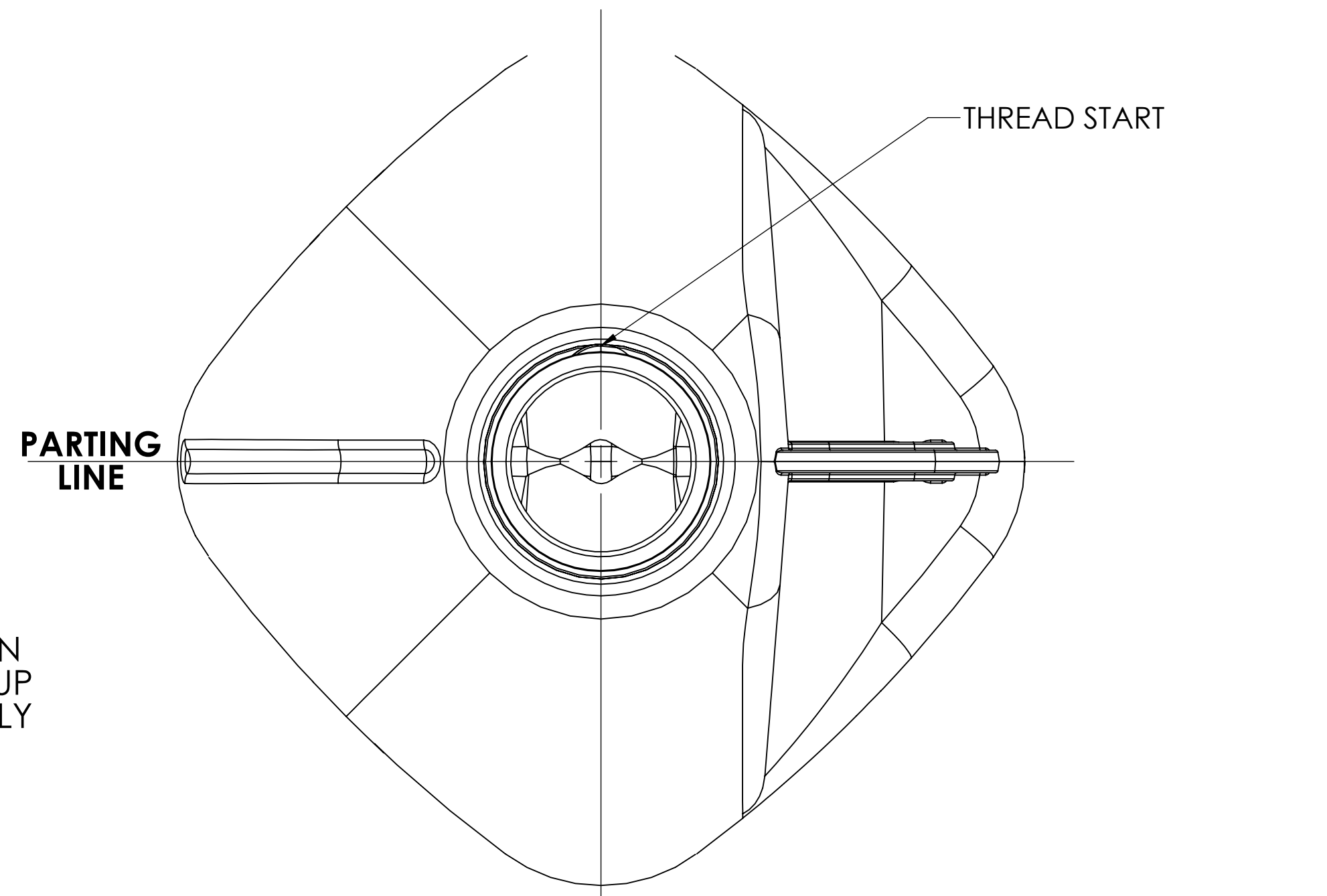
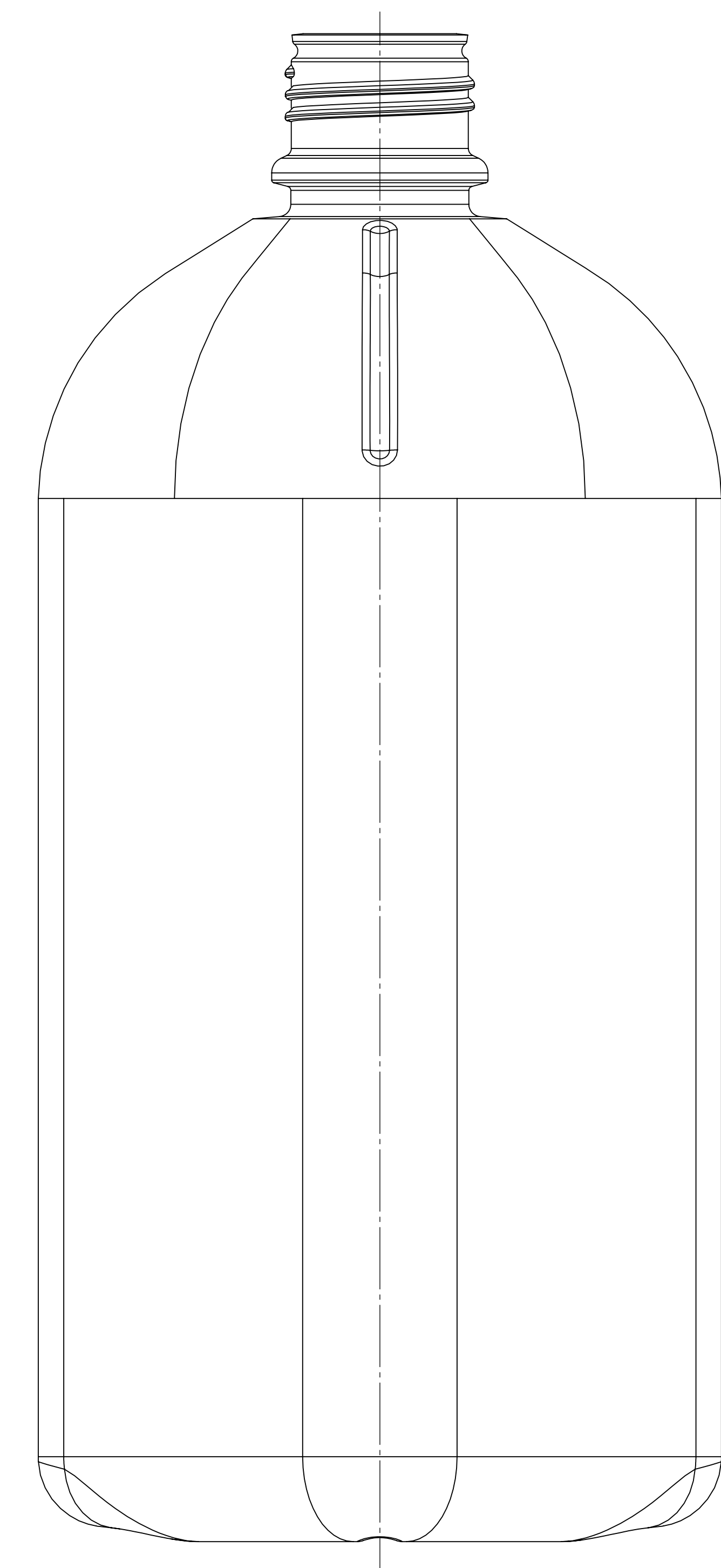


NOTES:
1. INTERPRET DRAWING TO ASME Y14.5M - 1994
2. DO NOT SCALE DRAWING
3. ALL NECK FINISH DIAMETER DIMENSIONS ARE THE AVERAGE OF TWO MEASUREMENTS TAKEN ACROSS THE MAJOR AND MINOR AXIS. THE LIMITS OF OVALITY ARE (.036).
4. THREAD SPEC = SINGLE LEAD, .6 T.P.I. (.1667" PITCH), 2 REVOLUTIONS.
5. MIN. WALL THICKNESS IN PANEL = .038
6. MIN HEEL = .032
7. MIN. TAIL SCAR = .065
8. ANY / ALL DIMENSIONS SHOWN WITH THE " * " (ASTERISK) ANNOTATION INDICATES AN AVERAGE "AS MOLDED" MEASUREMENT FROM A GROUP OF PRODUCTION BOTTLE SAMPLES THAT DIFFERS FROM THE ORIGINALLY MODELED 3D CAD GEOMETRY.



UNLESS IT IS IN THE "PRODUCTION RELEASE" STATE, THIS DRAWING/DESIGN IS PRELIMINARY & SUBJECT TO CHANGE.

MOLD #9162

ENGINEERING REFERENCE:
CP-120324-PR01-RevE

LET	REVISION DESCRIPTION	BY	ECN #	DATE
A	ORIGINAL RELEASE	D.A.	EWR240027	05/21/2024
B	1)REMOVED NOTE (SEATING SURFACE FLATNESS) 2)"T" WAS 1.137 3)HBT WAS .946 4)"S" WAS .244 5)OAH WAS 11.388 6)OFC WAS 2390ml 7)MIN TAIL SCAR WAS .075 (NOTE #7) 8)ADDED NEW NOTE #8	D.A.	EWR250168	05/16/2025
C	1)REVISED STEPPED T.S.S. TO BE ANGLED	D.A.	ECN250250	10/21/2025

PART DATA	
MATERIAL	PPQ Resin - Natural
ESTIMATED WEIGHT	208.0gr ± 8.0gr
OVERFLOW CAPACITY	2418.0ml ± 30.0ml
NECK FINISH	38-439 Special Neck
MAXIMUM SLANT (W 0°, 90°, 180°, 270°)	.030°

THIS DRAWING IS NOT A CONTROLLED DOCUMENT IF PRINTED OR COPIED FROM THE APPROVED LOCATION		ARE INSPECTION DIMENSIONS	
ARE REFERENCE DIMENSIONS		CONFIDENTIAL	
ZB38SQ2BH		CUSTOMER	
2.5L (38mm Neck) Industrial Square Handleware - PurePak		2400182	
CP-120324-PR010		1 of 1	
Don Ankney		2024/05/21	
C		1:1	
M		N	