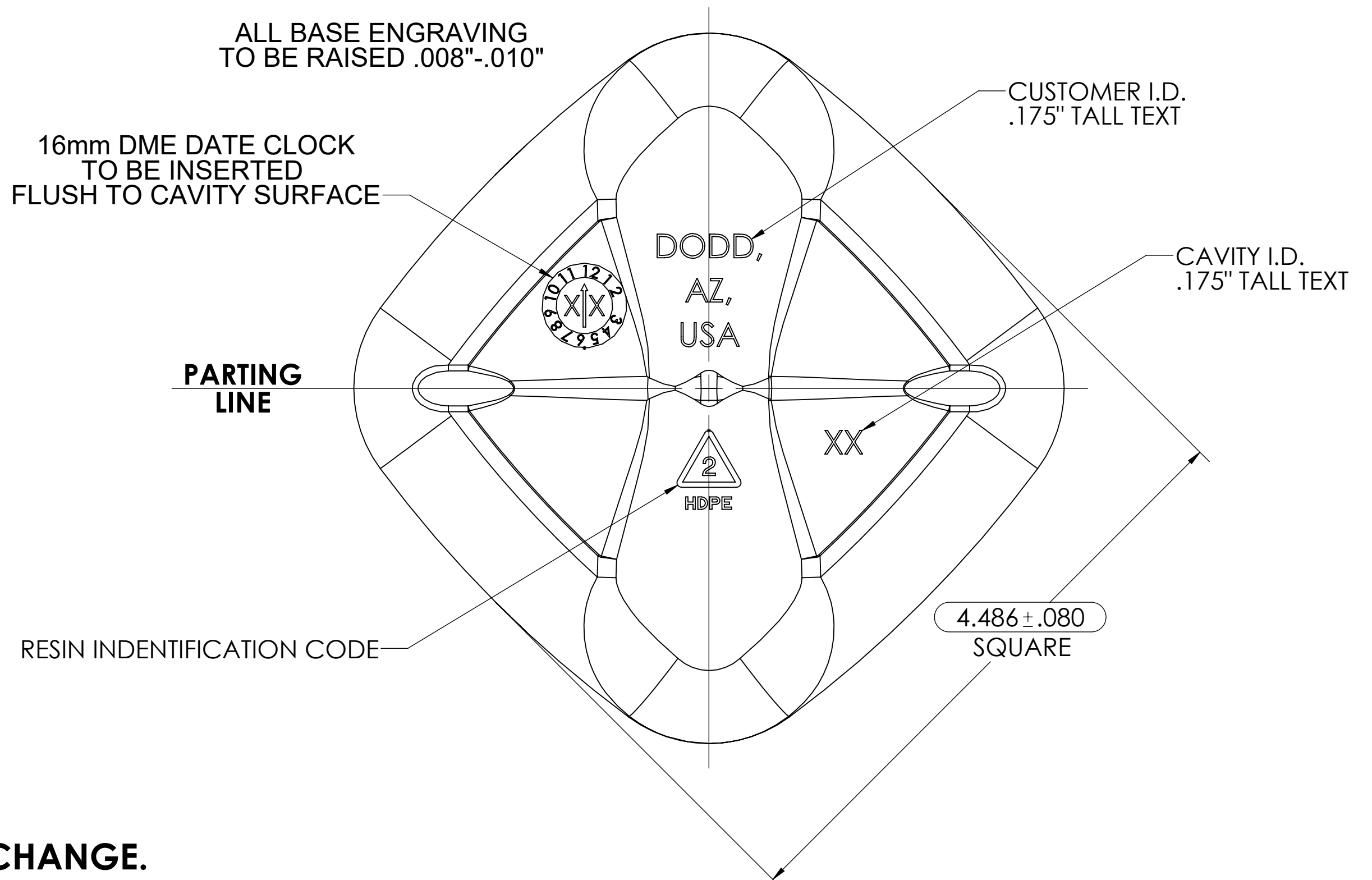
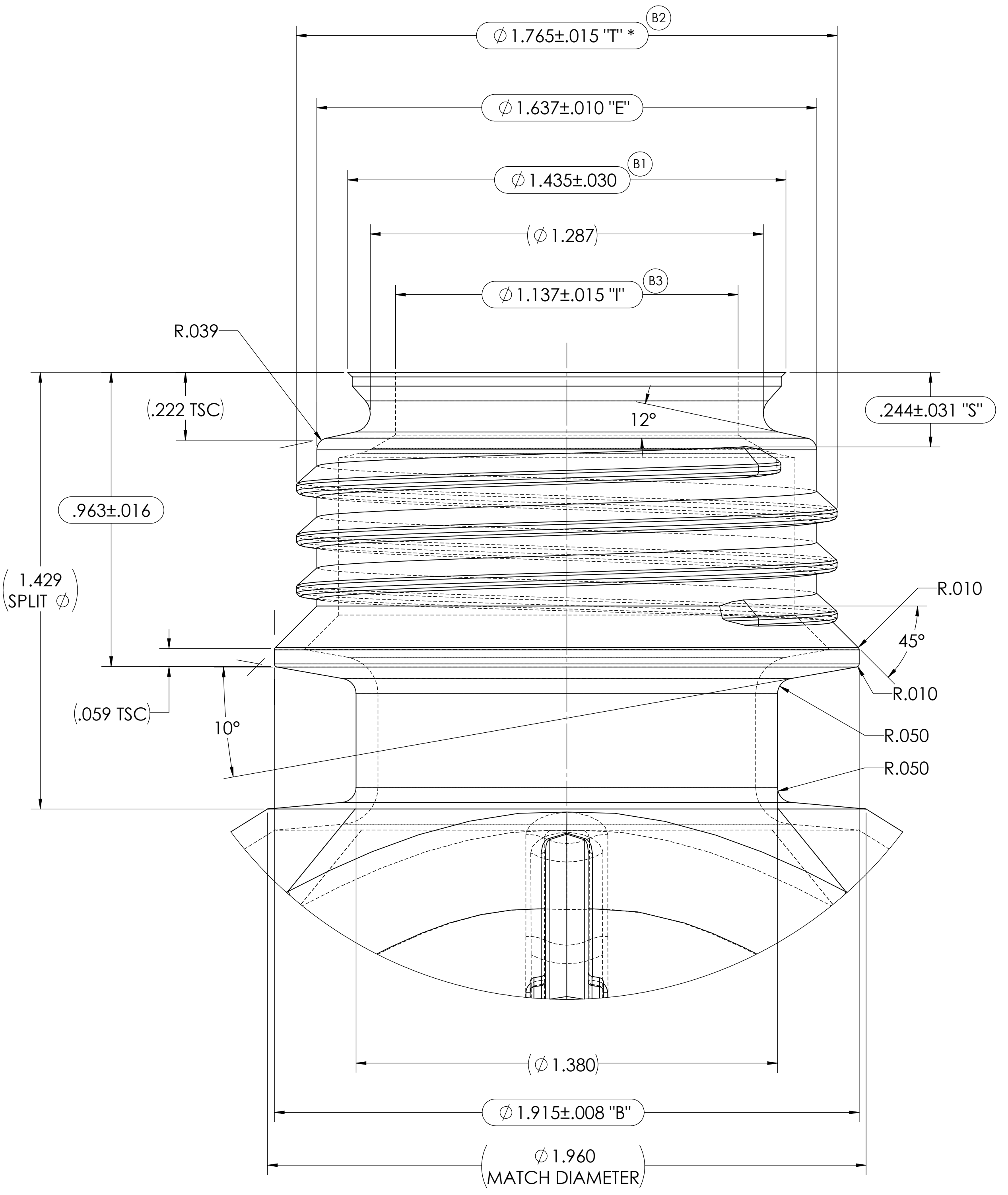
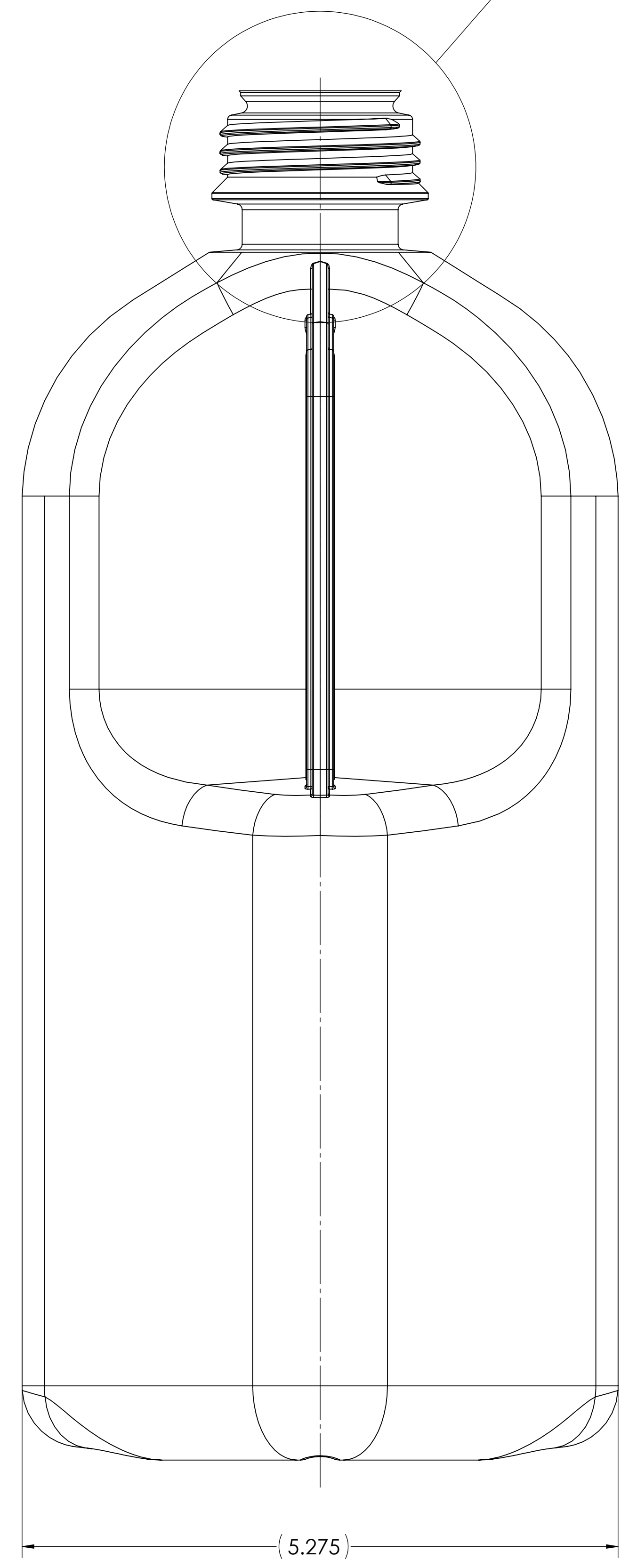
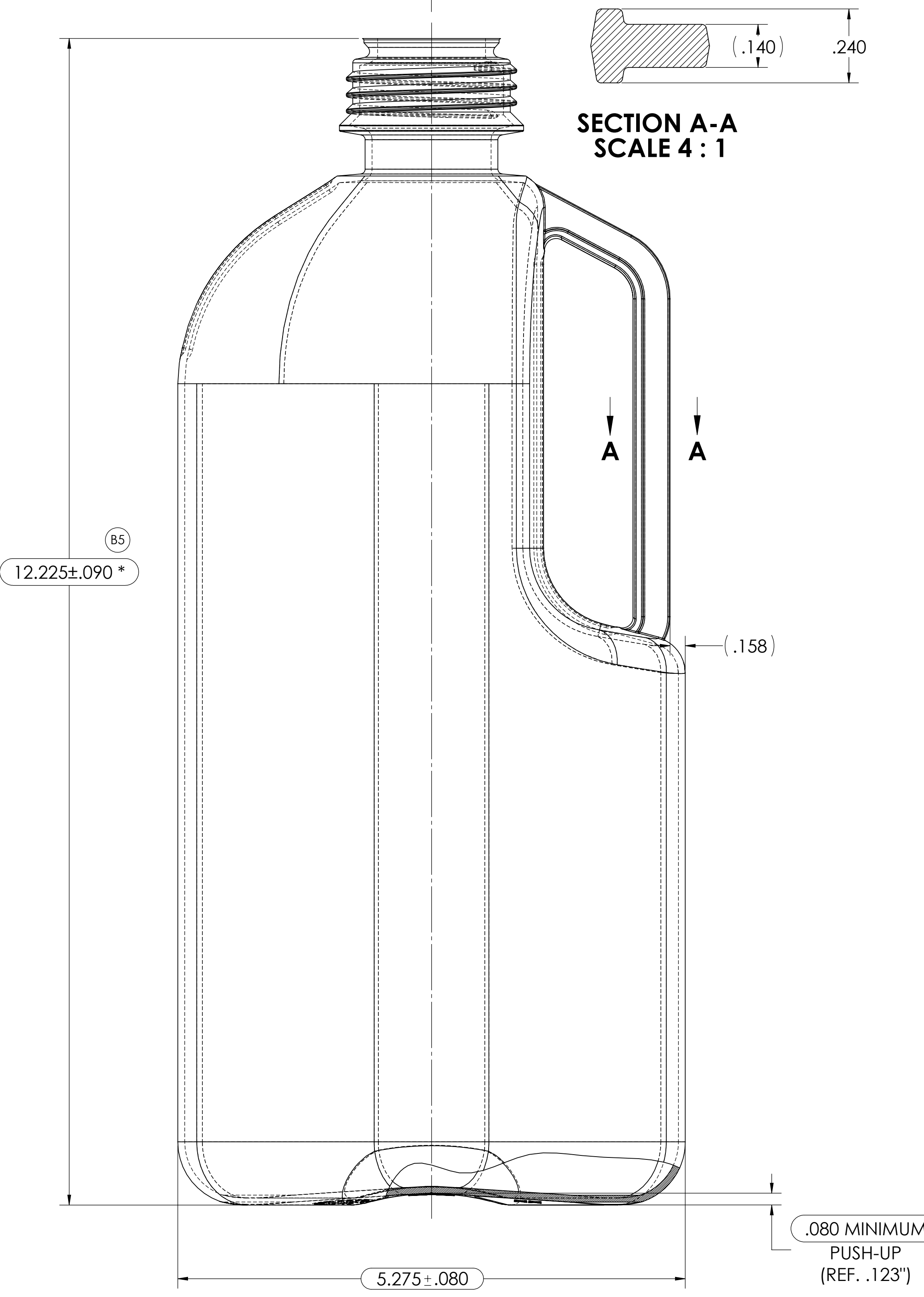
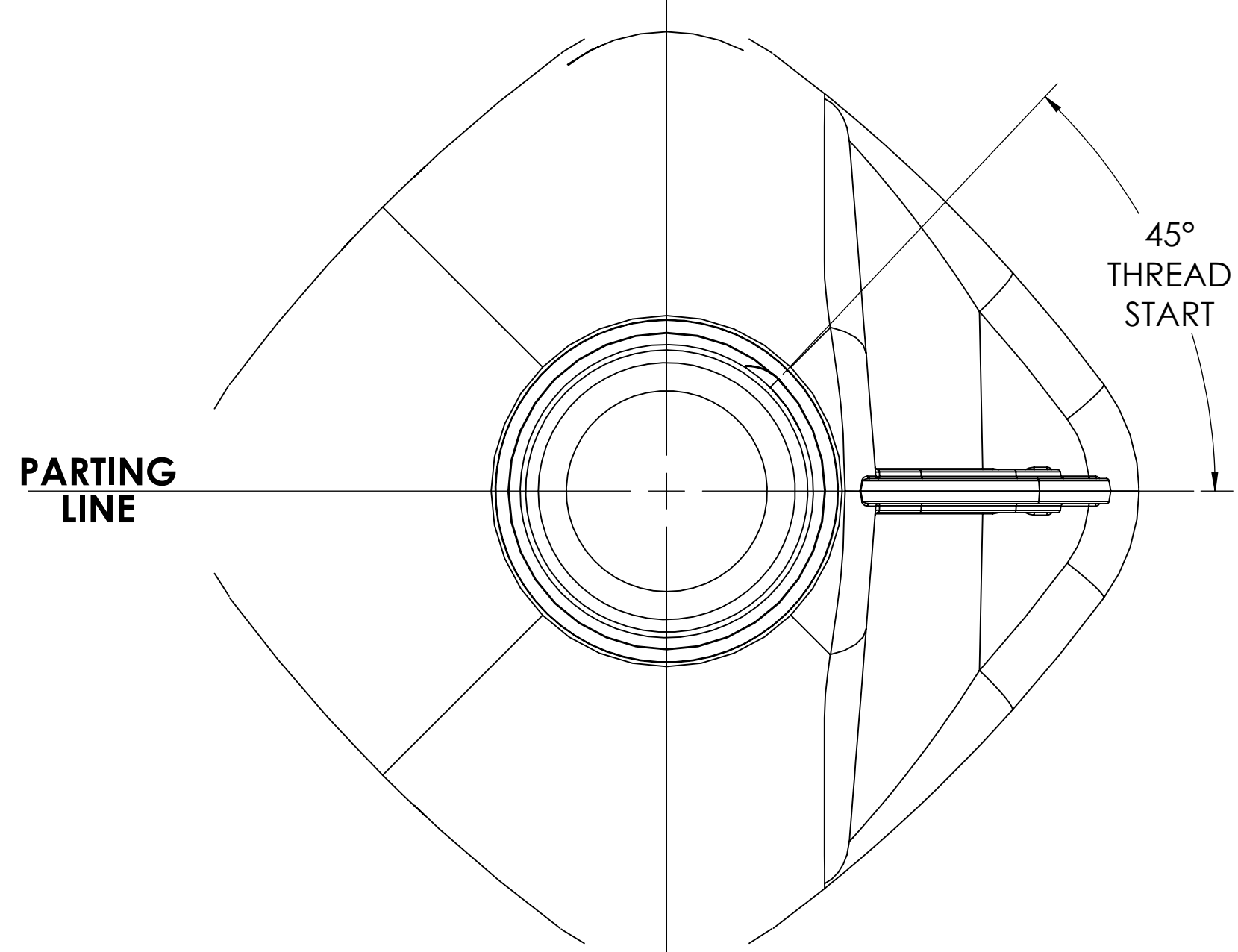
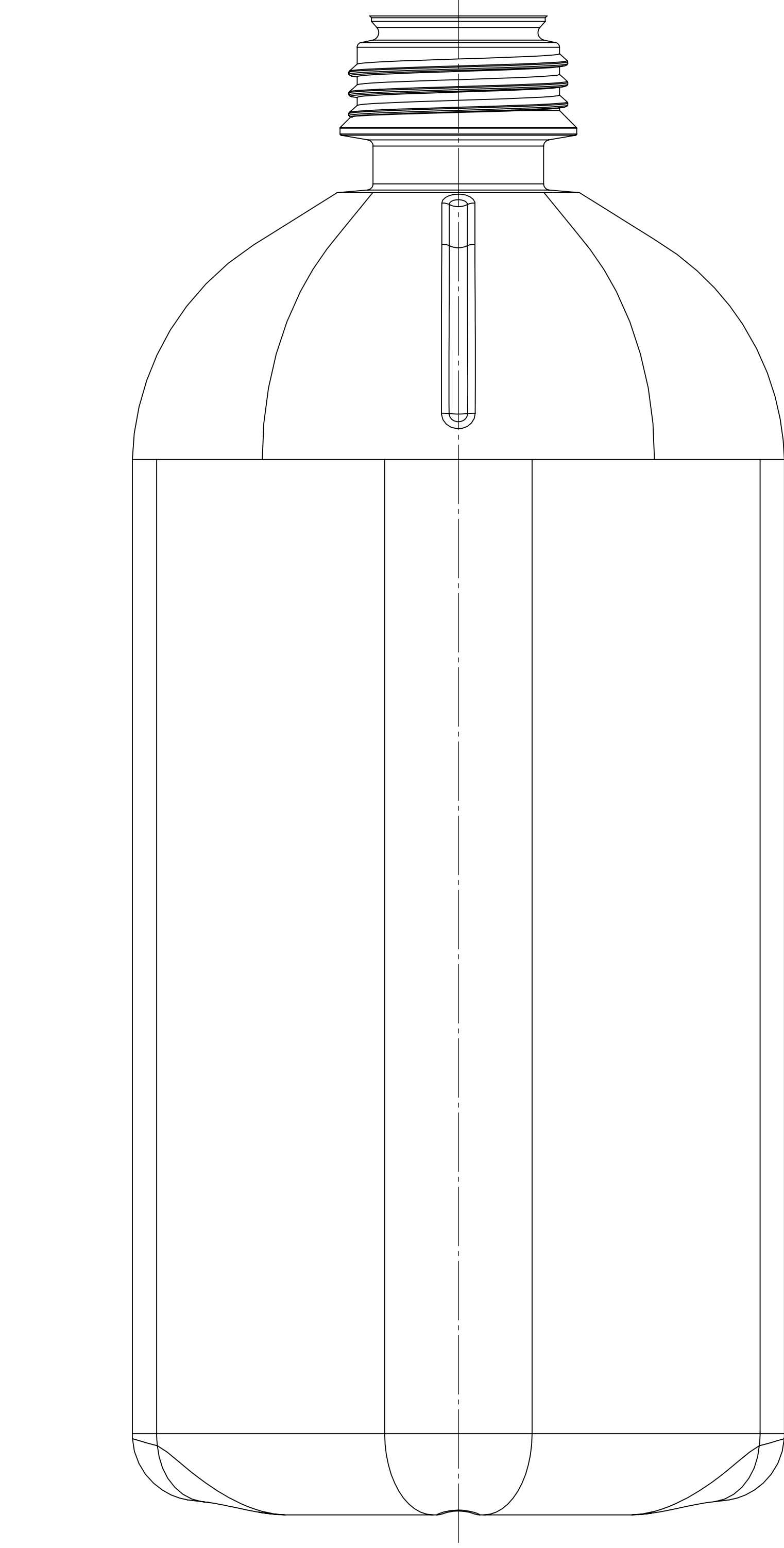


PRODUCTION RELEASE

NOTES:
1. INTERPRET DRAWING TO ASME Y14.5M - 1994
2. DO NOT SCALE DRAWING
3. ALL NECK FINISH DIAMETER DIMENSIONS ARE THE AVERAGE OF TWO MEASUREMENTS TAKEN ACROSS THE MAJOR AND MINOR AXIS. THE LIMITS OF OVALITY ARE (.036)
4. THREAD SPEC = SINGLE LEAD, 6 T.P.I. (.1667" PITCH), 3 REVOLUTIONS.
5. THREAD START TO BE 45° FROM PARTING LINE
6. MIN. WALL THICKNESS IN PANEL = .038"
7. MIN HEEL = .032"
8. MIN. TAIL SCAR = .065"
9. ANY / ALL DIMENSIONS SHOWN WITH THE " * " (ASTERISK) ANNOTATION INDICATES AN AVERAGE "AS MOLDED" MEASUREMENT FROM A GROUP OF PRODUCTION BOTTLE SAMPLES THAT DIFFERS FROM THE ORIGINALLY MODELED 3D CAD GEOMETRY.



UNLESS IT IS IN THE "PRODUCTION RELEASE" STATE, THIS DRAWING/DESIGN IS PRELIMINARY & SUBJECT TO CHANGE.

MOLD #9165

ENGINEERING REFERENCE:
CP-120327-PRT03-RevC

LET	REVISION DESCRIPTION	BY	ECN #	DATE
A	ORIGINAL RELEASE	D.A.	EW240027	05/28/2024
B	1)LAND SEAL DIA WAS 1.505±.020 2)"T" WAS 1.772±.010 3)I.D. WAS 1.222 MIN 4)MIN TAIL SCAR WAS .075 5)OAH WAS 12.20±.090 6)REMOVED NOTE #9 (SEALING SURFACE FLATNESS) 7)ADDED NEW NOTE #9	D.A.	EW250370	10/30/2025

PART DATA	
MATERIAL	PPQ Resin - Natural
ESTIMATED WEIGHT	208.0gr ±8.0gr
OVERFLOW CAPACITY	2600.0ml ±30.0ml
NECK FINISH	45mm Special Neck
MAXIMUM SLANT (W 0°, 90°, 180°, 270°)	.030°

THIS DRAWING IS NOT A CONTROLLED DOCUMENT IF PRINTED OR COPIED FROM THE APPROVED LOCATION	
CONFIDENTIAL	
JEE TOOL NUMBER	2B45SQ2EH
DESCRIPTION	2.6L (45mm Neck) Industrial Square Handeware - PurePak
PROJECT NUMBER	2400182
CREATED BY	Don Ankrney
CREATED DATE	2024-05-28
1 of 1	1:1

amcor
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11/14/2025 1:58:38 PM